Industrial Rubber Goods Since 1921



Potomac RUBBER COMPANY, INC.

Potomac Rubber Company • 9011 Hampton Overlook • Capitol Heights, MD 20743 Tel: 301-336-7400 • Fax: 301-350-6543 • info@potomacrubber.com • www.potomacrubber.com

Potomac

TECHNICAL INFORMATION



Hose Bend Radius Definition

BEND RADIUS CONSIDERATIONS

DEFINITIONS:

Bend Radius—The radius of a bent section of hose measured to the innermost surface of the curved portion.

Minimum Bend Radius—The maximum amount a hose can be bent prior to putting excessive forces on the hose to the point of causing kinking or damage.



The formula shows how to determine the minimum length of hose to make the angle of bend required. Remember that the bend should take place over the entire minimum length and not just a portion of it.

GENERAL FORMULA

 $\frac{\text{Angle of Bend}}{360^{\circ}} \times 2 \quad r = \underset{\text{make bend}}{\text{Minimum length of hose to}}$

r =Given bend radius of hose

Example: To make a 90° bend with Style B Water Suction & Discharge 2" I.D.

Given r = 4.5 inches

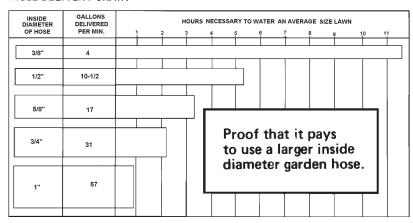
$$\frac{90^{\circ}}{360^{\circ}}$$
 x 2 x 3.14 x 4.5

.25 x 2 x 3.14 x 4.5 = 7" minimum length of hose to make bend without damage to hose

NOTE: This formula does not mean 7" will be long enough to meet application need. It only means that if the 90° bend takes place in less than 7", the hose could possibly be damaged.

HOSE DELIVERY CHART

Hose Delivery Chart



FIGURES BASED ON PUTTING ON INCH OF WATER ON 5000 SQ.FT. OF LAWN USING LOW PRESSURE SPRINKLER. HIGH BACK PRESSURE MECHANICAL SPRINKLER WOULD RAISE WATERING TIME PROPORTIONALLY

OPEN-END DISCHARGE

THE TERM "OPEN -END DISCHARGE" REFERS TO A HOSE WHICH EMPTIES A FLUID INTO THE ATMOSPHERE. EVEN THOUGH ONE END IS OPEN, THE PRESSURE IS NOT LOW THROUGHOUT THE HOSE.

The inlet end pressure is equal to that in the line to which the hose is connected unless

THE FLOW RATE IS SO LOW THAT THE HOSE IN NOT COMPLETELY FILLED. THE PRESSURE ALONG THE HOSE LENGTH DROPS FROM A
MAXIMUM AT THE INLET TO ZERO AT THE OUTLET AND THE PRESSURE AT ANY GIVEN POINT ALONG THE LENGTH IS NEARLY

PROPORTIONAL TO THE DISTANCE FROM THE HOSE INLET.

THE FLOLLOWING TABLE SHOWS THE FLOW IN GALLONS PER MINUTE FOR VARIOUS SIZE HOSES IN OPEN-END DISCHARGE SERVICE.

OPEN-END FLOW GPM

| | Pressure | | | но | SE LEN | GTH, FE | ET | | | | Pressure | | | н | SE LEN | GTH, FEE | T | | |
|---------|--|--|--|--|--|--|--|--|--|----------------------|--|-------------------------------|---|--|--|--|--|--|--|
| | At Inlet psi | 25 | 50 | 75 | 100 | 125 | 150 | 200 | 300 | | At Inlet psi | 25 | 50 | 75 | 100 | 125 | 150 | 200 | 300 |
| ½" Hose | 30 40 50 60 70 80 90 100 | 10.4 12.1 13.8 15.2 16.6 18.0 19.0 20.1 22.8 | 6.2 8.5 9.4 10.4 11.2 12.1 13.0 13.8 15.5 | 5.6 6.2 7.5 8.5 9.0 9.8 10.4 11.0 12.5 | 4.8 5.6 6.4 7.1 7.8 8.5 8.8 9.4 10.5 | 4.3 5.0 5.6 6.2 6.8 7.3 7.7 8.5 9.4 | 3.8 4.5 5.1 5.6 6.2 6.6 7.1 7.5 8.5 | 3,3 3,8 4,0 4,9 5,3 5,6 6,0 6,4 7,2 | 2.6 3.2 3.5 3.8 4.2 4.5 4.8 4.9 5.8 | 1" Hose | 30 40 50 60 70 80 90 100 | 68.0 79.0 89.0 100.0 | 46.2 54.4 62.0 68.0 74.0 79.0 84.0 89.0 101.0 | 37.5 44.0 49.0 54.4 59.0 63.0 68.0 71.0 80.0 | 32.0 37.5 42.0 46.2 51.0 54.4 58.0 62.0 68.0 | 28.5 33.0 37.5 41.8 45.0 48.0 51.8 54.4 62.0 | 25.8 30.0 34.0 37.5 40.8 43.0 46.2 49.0 55.8 | 22.0 25.8 29.0 32.0 37.3 37.5 40.0 42.0 47.8 | 17.8 20.8 23.3 25.8 28.0 30.0 32.0 34.0 38.0 |
| ⅓" Hose | 30 40 50 60 70 80 90 100 | 18.1 21.4 23.9 26.5 27.5 30.6 32.5 34.5 39.0 | 12.5 14.8 16.5 18.1 20.0 21.4 22.5 23.9 27.0 | 10.3 12.5 13.2 14.8 16.0 16.8 18.1 19.0 21.5 | 8.7 10.3 11.4 12.5 13.7 14.8 15.5 16.6 18.5 | 7,7 9.0 10.3 11.2 12.0 13.0 14.0 14.8 16.6 | 7.0 8.3 9.2 10.3 11.0 11.8 12.5 13.2 15.0 | 6.0 7.0 7.9 8.7 10.0 10.3 10.5 11.4 12.9 | 4.9 5.7 6.3 7.0 7.6 8.3 8.7 9.2 10.5 | 1¼" Hose 1¾" Hose | 100 150 | | 110.0 130.0 150.0 140.0 170.0 205.0 | 85.0 110.0 125.0 150.0 115.0 140.0 160.0 205.0 | 72.0 90.0 110.0 130.0 96.0 125.0 140.0 170.0 | 65.0 80.0 92.0 120.0 85.0 110.0 125.0 | 58.0 73.0 85.0 110.0 75.0 96.0 110.0 140.0 | 50.0 64.0 73.0 90.0 65.0 84.0 96.0 125.0 | 42.0 52.0 58.0 67.0 54.0 67.0 75.0 97.0 |
| ¾" Hose | 30 40 50 60 70 80 90 100 125 | 31.0 36.0 41.0 45.5 49.5 53.0 56.2 60.0 68.0 | 21.3 25.0 28.0 31.0 34.0 36.0 39.0 41.0 46.0 | 21.3 17.2 20.0 22.5 25.0 27.2 29.1 31.0 33.0 37.5 | 14.8 17.2 19.2 21.3 23.5 25.0 27.0 28.0 32.0 | 13.0 15.2 17.2 19.0 21.0 22.0 23.8 25.0 28.0 | 11'8 13.8 15.5 17.2 18.8 20.0 21.3 22.6 25.8 | 10.2 11.8 13.2 14.8 17.1 17.2 18.2 19.2 21.8 | 8.2 9.4 10.7 11.8 12.8 13.8 14.8 15.5 17.5 | 1½" Hose | 50 75 100 150 50 75 100 125 | | 180.0 230.0 260.0 380.0 480.0 550.0 | 150.0 180.0 220.0 260.0 310.0 380.0 450.0 550.0 | 130.0 160.0 180.0 230.0 270.0 330.0 380.0 480.0 | 120.0 145.0 170.0 205.0 240.0 290.0 350.0 425.0 | 105.0 130.0 150.0 180.0 210.0 270.0 310.0 380.0 | 90.0 120.0 130.0 160.0 180.0 230.0 260.0 330.0 | 74 0 90.0 105.0 130.0 150.0 180.0 215.0 265.0 |

Pressure-Temperature Equivalents of Saturated Steam Gauge Pressure at Sea Level

| Lbs. Per | Toma | erature | Lbs. Per Temperature | | | | | |
|----------------------------|----------------|----------------|--------------------------|-------|-------------------------|--|--|--|
| Sq. In. | °F. | °C. | Sq. In. | °F. | °C. | | | |
| | | | | | | | | |
| 0 5 | 212.0 | 100.0 | 110 | 344.1 | 173.4 | | | |
| 5 | 227.1 | 108.4 | 115 | 347.2 | 175.1 | | | |
| 10 | 239.4 | 115.2 | 120 | 350.1 | 176.7 | | | |
| 15 | 249.8 | 121.0 | 125 | 352.9 | 178.3 | | | |
| 20 | 258.8 | 126.0 | 120 125 130 | 352.9 | | | | |
| 20 | 236.6 | 120.0 | 130 | 355.6 | 179.8 | | | |
| 22 24 26 28 30 | 261.2 265.3 | 127.8 | 135 | 358.3 | 181.3 | | | |
| 24 | 265.3 | 129.6 | 140 | 360.9 | 182.7 | | | |
| 26 | 268.3 | 131.3 | 145 | 363.4 | 184.1 | | | |
| 28 | 271 2 | 132.9 | 150 | 365.9 | 104,1 | | | |
| 30 | 271.2 274.1 | 134.5 | 155 | | 185.5 | | | |
| 30 | 2/4.1 | 134.5 | 135 | 368.2 | 186.8 | | | |
| 32 34 | 276.8 | 136.0 | 160 165 | 370.6 | 188.1 | | | |
| 34 | 279.3 | 137.4 | 165 | 373.9 | 189.4 | | | |
| 36 | 281.8 | 138.8 | 170 175 | 375.3 | 190.7 | | | |
| 38 | 284.4 | 140.2 | 175 | 377.4 | 191.9 | | | |
| 40 | 286.7 | 141.5 | 180 | 379.6 | | | | |
| 70 | 200.7 | 141.5 | 180 | 379.6 | 193.1 | | | |
| 42 44 | 289.0 | 142.8 | 185 | 381.7 | 194.3 | | | |
| 44 | 291.2 | 144.0 | 190 | 383.7 | 195.4 | | | |
| 46 | 293.5 | 145.3 | 195 | | 190.4 | | | |
| 48 | 295.5 | 146.4 | 193 | 385.9 | 196.6 | | | |
| 50 | 293.3 | | 200 205 | 387.9 | 197.7 | | | |
| 50 | 297.7 | 147.6 | 205 | 398.8 | 198.8 | | | |
| 52 54 56 | 299.9 | 148.7 | 210 215 220 225 | 391.6 | 199.8 | | | |
| 54 | 301.6 | 149.8 | 215 | 392.9 | 199.8 200.5 201.7 | | | |
| 56 | 303.6 | 150.9 | 220 | 395.4 | 200.3 | | | |
| 58 | 308.4 | 151.9 | 255 | 397.2 | 201.7 | | | |
| 60 | 307.4 | 153.0 | 223 | | 202.9 | | | |
| 00 | 307.4 | 153.0 | 230 | 399.0 | 203.9 | | | |
| 62 | 309.2 | 154.0 | 235 240 | 400.7 | 204.8 | | | |
| 64 | 310.8 | 154.9 | 240 | 402.5 | 205.8 | | | |
| 66 | 312.6 | 155.9 | 245 | 404.2 | 203.6 | | | |
| 68 | 314.2 | 156.8 | 250 | 404.2 | 206.8 | | | |
| 68 70 | 316.0 | | 245 250 255 | 406.1 | 207.8 208.7 | | | |
| 70 | 316.0 | 157.0 | 255 | 407.7 | 208.7 | | | |
| 72 | 317.7 | 158.7 | 260 | 409.4 | 209.7 | | | |
| 74 | 319.3 | 159.6 | 265 | 411.0 | 210.6 | | | |
| 76 | 320.9 | 160.5 | 270 | 412.6 | 211.4 | | | |
| 78 | 322.3 | 161.3 | 270 275 280 | | ∠11.4 | | | |
| 80 | 323.8 | 101.3 | 2/3 | 414.2 | 212.3 | | | |
| | 323.6 | 162.1 | 280 | 415.7 | 213.2 | | | |
| 85 | 327.6 | 164.2 | 300 | 421.0 | 216.1 | | | |
| 90 | 331.2 | 166.2 | 350 | 436.5 | 224.7 | | | |
| 95 | 334.6 | 168.1 | | 700.0 | 667.1 | | | |
| 100 | 337.8 | 169.9 | | | | | | |
| 105 | 341.1 | 169.9 171.7 | | | | | | |
| .00 | 341.1 | 171.7 | 1 | | | | | |
| | | | | | | | | |

STEEL PIPE AND WROUGHT IRON PIPE SIZES MEASURED BY INSIDE DIAMETER TO AND INCLUDING 12 INCHES OVER 12 BY OUTSIDE DIAMETER

| | | STANDAR | D PIPE | | | EXTRA HE | AVY PIPE | |
|--|---|---|--|--|---|--|--|--|
| Nominal Inside Diameter | Actual Inside Diameter | Approximate Inside Diameter (Inches) | Actual Outside Diameter | Approximate Outside Diameter (Inches) | Actual Inside Diameter | Approximate Inside Diameter (Inches) | Actual Outside Diameter | Approximate Outside Diameter (inches) |
| 1/8" | 0.27 | 17/64 | 0.405 | 13/32 | 0.21 | 7/32 | 0.405 | 13/32 |
| 1/4" | 0.36 | 23/64 | 0.54 | 35/64 | 0.29 | 19/64 | 0.54 | 35/64 |
| 3/8" | 0.49 | 31/64 | 0.675 | 43/64 | 0.42 | 27/64 | 0.675 | 43/64 |
| 1/2" | 0.62 | 5/8 | 0.84 | 27/32 | 0.54 | 35/64 | 0.840 | 27/32 |
| 3/4" | 0.82 | 53/64 | 1.05 | 1 3/64 | 0.74 | 47/64 | 1.050 | 1 3/64 |
| 1" | 1.05 | 1 3/64 | 1:315 | 1 5/16 | 0.95 | 61/64 | 1.315 | 1 5/16 |
| 1 1/4" | 1.38 | 1 3/8 | 1.66 | 1 21/32 | 1.27 | 1 17/64 | 1.660 | 1 21/32 |
| 1 1/2" | 1.61 | 1 39/64 | 1.90 | 1 29/32 | 1.49 | 1 31/64 | 1.90 | 1 29/32 |
| 2" | 2.07 | 2 5/64 | 2.375 | 2 3/8 | 1,93 | 1 15/16 | 2.375 | 2 3/8 |
| 2 1/2" | 2.47 | 2 15/32 | 2.875 | 2 7/8 | 2,32 | 2 21/64 | 2.875 | 2 7/8 |
| 3" | 3.07 | 3 5/64 | 3.50 | 3 1/2 | 2,89 | 2 57/64 | 3.50 | 3 1/2 |
| 3 1/2" | 3.55 | 3 35/64 | 4.00 | 4 | 3,36 | 3 23/64 | 4.00 | 4 |
| 4" | 4.03 | 4 1/32 | 4.50 | 4 1/2 | 3,82 | 3 53/64 | 4.50 | 4 1/2 |
| 4 1/2" | 4.51 | 4 33/64 | 5.00 | 5 | 4,28 | 4 9/32 | 5.00 | 5 |
| 5" 6" 7" 8" 9" 10" 11" | 5.05 6.07 7.02 8.07 8.94 10.19 11.00 12.09 | 5 3/64 6 5/64 7 1/64 8 5/64 8 15/16 10 3/16 11 12 3/32 | 5.563 6.625 7.625 8.625 9.625 10.75 11.75 12.75 | 5 9/16 6 5/8 7 5/8 8 5/8 9 5/8 10 3/4 11 3/4 12 3/4 | 4.81 5.75 6.63 7.63 8.63 9.75 10.75 | 4 13/16 5 3/4 6 5/8 7 5/8 8 5/8 9 3/4 10 3/4 11 3/4 | 5.563 6.625 7.625 8.625 9.625 10.75 11.75 12.75 | 5 9/16 6 5/8 7 5/8 8 5/8 9 5/8 10 3/4 11 3/4 12 3/4 |
| 14" O.D. | 13.25 | 13 1/4 | 14.00 | 14 | 13.00 | 13 | 14.00 | 14 |
| 15" O.D. | 14.25 | 14 1/4 | 15.00 | 15 | 14.00 | 14 | 15.00 | 15 |
| 16" O.D. | 15.25 | 15 1/4 | 16.00 | 16 | 15.00 | 15 | 16.00 | 16 |



Water Discharge Flow of Water Through 100 Foot Lengths Hose, Straight-Smooth Bore U.S. Gallons Per Minute

| Pressure PSI | | Discharge in U.S. Gallons Per Minute – Nominal Hose Diameters | | | | | | | | | | | | | |
|-----------------|------|---|------|----|-------|-------|-----|-------|------|------|------|--|--|--|--|
| Inlet | 1/2" | 5/8″ | 3/4" | 1" | 11/4" | 11/2" | 2" | 21/2" | 3" | 4" | 6" | | | | |
| 30 | 5 | 9 | 15 | 30 | 60 | 90 | 200 | 350 | 580 | 1250 | 3630 | | | | |
| 40 | 6 | 11 | 16 | 35 | 65 | 110 | 240 | 425 | 675 | 1450 | 4270 | | | | |
| 50 | 7 | 12 | 20 | 40 | 73 | 120 | 265 | 475 | 750 | 1620 | 4790 | | | | |
| 60 | 8 | 14 | 22 | 45 | 80 | 130 | 290 | 525 | 850 | 1800 | 5250 | | | | |
| 75 | 9 | 16 | 24 | 50 | 90 | 150 | 330 | 580 | 950 | 2000 | 6030 | | | | |
| 100 | 10 | 17 | 29 | 60 | 105 | 180 | 385 | 680 | 1100 | 2300 | 7000 | | | | |
| 125 | 12 | 20 | 32 | 65 | 120 | 200 | 430 | 760 | 1200 | 2600 | 7770 | | | | |
| 150 | 13 | 22 | 34 | 70 | 135 | 215 | 460 | 850 | 1300 | 2900 | 8610 | | | | |

Figures are to be used as a guide since the hose inside diameter tolerance, the type of fitting used, orifice restriction all influence the actual discharge. Thus, variations plus or minus from the table may be obtained in actual service.

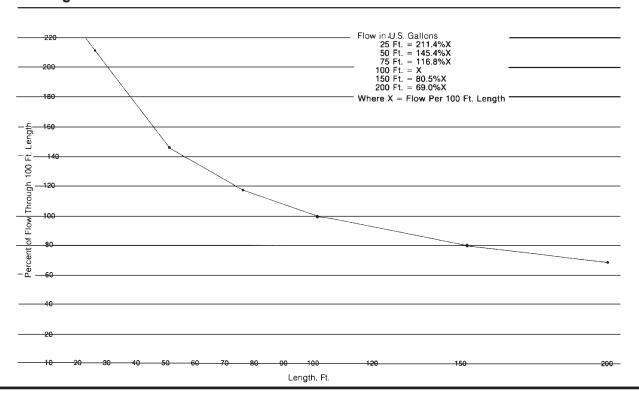
Friction Loss in Water Hose Pounds Per Square Inch Per 100 Foot Length **Straight-Smooth Bore**

| Flow of Water in U.S. Gal. | | | | | А | ctual Intern | al Diamete | r, Inches | | | | | |
|---|-------------------------------------|---|--|---|---|---|--|--|--|--|--|---|--|
| Per Min. | 1/2 | 5/8 | 3/4 | 1 | 11/4 | 1 1/2 | 2 | 21/2 | 3 | 4 | 5 | 6 | 8 |
| 0.5 1.5 2.5 5 10 15 20 25 30 35 40 45 50 60 70 80 90 100 125 150 225 250 275 300 325 350 375 400 450 500 600 700 800 900 1100 1200 1300 1400 1500 1500 1600 1800 2000 | 0.4 3.02 7.75 27.8 99.5 | 1.01 2.58 9.27 33.2 71.0 121.0 | 0.42 1.08 3.86 13.8 29.6 50.3 76.5 108.0 142.0 | 0.95 3.38 7.25 12.4 18.7 26.5 34.8 44.7 55.0 67.5 94.3 126.0 | 0.32 1.14 2.45 4.15 6.34 8.96 11.8 15.1 18.6 22.8 31.8 42.5 54.6 67.5 81.5 124.0 | 0.13 0.47 1.01 1.71 2.60 3.68 4.83 6.20 7.65 9.35 13.1 17.5 22.5 27.8 33.5 50.6 72.1 94.5 122.0 | 0.12 0.25 0.64 0.90 1.18 1.52 1.87 2.28 3.19 4.25 5.48 6.80 8.19 12.4 17.6 23.1 29.6 36.8 44.6 53.3 62.5 72.5 83.2 94.5 | 0.08 0.14 0.22 0.30 0.40 0.51 0.63 0.78 1.08 1.44 1.86 2.30 2.78 4.20 5.97 7.83 10.1 12.5 15.2 18.1 21.2 24.6 28.2 32.1 36.2 44.9 54.5 76.5 102.0 131.0 | 0.13 0.17 0.21 0.26 0.32 0.45 0.60 0.77 0.95 1.15 1.73 2.46 3.23 4.15 5.15 6.28 7.45 8.75 10.2 11.7 13.3 14.9 18.6 22.5 31.6 42.1 53.9 66.8 81.4 97.0 114.0 132.0 | 0.23 0.28 0.43 0.60 0.79 1.02 1.26 1.53 1.83 2.19 2.48 2.86 3.24 3.24 3.24 3.24 10.3 13.2 16.4 19.9 23.8 27.9 32.4 37.2 42.1 47.5 59.0 71.9 | 0.20 0.27 0.34 0.43 0.52 0.62 0.73 1.10 1.23 2.00 2.61 3.47 5.83 6.72 8.01 9.43 10.9 12.5 14.2 16.1 19.9 24.2 | 0.30 0.35 0.40 0.45 0.51 1.49 2.29 2.78 3.39 4.52 5.18 5.66 8.26 10.02 | 0.19 0.27 0.35 0.45 0.56 0.69 0.72 0.96 1.11 1.28 1.45 1.45 2.03 2.47 |

To convert from pounds per sq. inch pressure to feet of hydraulic head multiply pounds per sq. inch by 2.309. To convert from U.S. gallons per min. to cubic feet per min. multiply U.S. gallons per min. by 0.1337. Based On p = $\frac{0.483Q^{1.85}}{d^{4.87}}$

Where p = pressure loss in lbs. per sq. inch Q = quantity in U.S. Gallons per minute d = diameter of hose in inches

Conversion Factor Flow of Water Through Lengths Other Than 100 Feet Straight-Smooth Bore



pressure conversion

Feet of water to pounds per sq. inch. (Based on formula Pressure (psi) = Pressure Head [Ft. of Water]x 0.433)

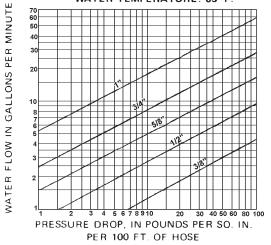
| Pressure Head (Ft. of Water) | Pressure (psi) | Pressure Head (Ft. of Water) | | Pressure Head (Ft. of Water) | Pressure (psi) |
|---------------------------------|-------------------|---------------------------------|-----|---------------------------------|-------------------|
| 0 | 0 | 200 | 87 | 410 | 177 |
| 5 | 2.2 | 210 | 91 | 420 | 182 |
| 10 | 4.3 | 220 | 95 | 430 | 186 |
| 20 | 8.7 | 230 | 100 | 440 | 190 |
| 30 | 13.0 | 240 | 104 | 450 | 195 |
| 40 | 17 | 250 | 108 | 460 | 199 |
| 50 | 22 | 260 | 113 | 470 | 203 |
| 60 | 26 | 270 | 117 | 480 | 208 |
| 70 | 30 | 280 | 121 | 490 | 212 |
| 80 | 35 | 290 | 126 | 500 | 216 |
| 90 | 39 | 300 | 130 | 550 | 238 |
| 100 | 43 | 310 | 134 | 600 | 260 |
| 110 | 48 | 320 | 139 | 650 | 281 |
| 120 | 52 | 330 | 143 | 700 | 303 |
| 130 | 56 | 340 | 147 | 750 | 325 |
| 140 | 61 | 350 | 151 | 800 | 346 |
| 150 | 65 | 360 | 156 | 850 | 368 |
| 160 | 69 | 370 | 160 | 900 | 390 |
| 170 | 74 | 380 | 164 | 950 | 411 |
| 180 | 78 | 390 | 169 | 1000 | 433 |
| 190 | 82 | 400 | 173 | | |

Feet of water to inches of mercury.

| Feet of Water | In. Hg. | Feet of Water | In Hg. |
|------------------|---------|------------------|--------|
| 1 | 0,9 | 18 | 15.9 |
| 2 | 1.8 | 20 | 17.7 |
| 4 | 3.5 | 22 | 19.4 |
| 6 | 5.3 | 24 | 21.2 |
| 8 | 7.1 | 26 | 23.0 |
| 10 | 8.8 | 28 | 24.8 |
| 12 | 10.6 | 30 | 26.5 |
| 14 | 12.4 | 32 | 28.3 |
| 16 | 14.1 | 34 | 30.0 |

WATER FLOW THROUGH HOSE (SMOOTH BORE)

(INCLUDING GARDEN HOSE) HOSE SIZES: 3/8" to 1" I.D. WATER TEMPERATURE: 63° F.



INDUSTRIAL RUBBER PRODUCTS



SINCE 1921

Friction Loss of Pressure in Air Hose (Pulsating Pressure Flow)

| I.D. of Hose | Gauge Pressure | 40 | 50 | 60 | Cubic I 70 | Cubic Feet Air Per Minute Through 100 Ft. Hose Lines 70 80 90 100 110 120 Loss of Pressure in Lbs. Per Sq. Inch | | | | | | 140 | 150 |
|-----------------------|--|--|--|---|---|---|--|--|---|---|--|---|---|
| ½" Hose (Coupled) | 50 60 70 80 90 100 | 20.2 16.8 14.0 12.0 10.8 9.6 8.6 | 36.2 29.6 24.8 21.6 19.0 16.8 15.2 | 46.8 40.0 34.8 29.6 26.6 24.0 | 56.8 50.4 44.0 38.6 35.2 | 69.2 61.0 54.4 49.2 | 82.0 73.3 66.6 | 89.0 | | | | | |
| ¾" Hose (Coupled) | 50 60 70 80 90 100 110 | 3.0 2.4 1.8 1.6 1.4 1.2 | 4.8 3.8 3.0 2.6 2.2 2.0 1.8 | 7.0 5.6 4.6 3.8 3.2 2.8 2.6 | 8.8 7.6 6.4 5.6 4.6 4.0 3.6 | 13.0 10.4 8.4 7.2 6.2 5.4 4.8 | 17.0 13.6 11.0 9.4 8.0 7.0 6.2 | 22.8 17.2 14.0 11.6 10.0 8.8 7.8 | 28.4 22.4 17.6 14.4 12.4 10.8 9.8 | 28.2 22.0 17.6 15.0 13.2 11.8 | 21.2 18.0 15.8 14.2 | 21.6 18.8 16.8 | 22.2 19.8 |
| 1" Hose (Coupled) | 50 60 70 80 90 100 | .6 .6 .4 .4 .4 .4 | 1.0 .8 .8 .6 .6 | 1.6 1.2 1.0 1.0 .8 .8 | 2.2 1.6 1.4 1.4 1.2 1.0 | 3.0 2.4 2.0 1.6 1.4 1.2 | 4.0 3.0 2.6 2.2 1.8 1.6 1.4 | 5.2 4.0 3.2 2.8 2.4 2.0 1.8 | 7.0 5.2 4.0 3.4 2.8 2.4 2.2 | 9.6 6.6 5.0 4.0 3.4 3.0 2.6 | 14.0 8.2 6.2 4.8 4.0 3.6 3.0 | 11.0 7.6 5.4 4.8 4.2 3.6 | 14.4 9.4 7.0 5.6 4.8 4.2 |
| 1¼" Hose (Coupled) | 50 60 70 80 90 100 | | .4 | .4 .4 .4 .2 | .6 .6 .4 .4 .4 .2 | .8 .6 .6 .4 .4 | 1.0 1.0 .8 .6 .6 .4 | 1.4 1.2 .8 .8 .6 .6 | 2.0 1.6 1.2 1.0 .8 .8 | 2.0 1.4 1.2 1.0 .8 | 2.4 1.6 1.4 1.2 1.0 | 3.0 2.0 1.6 1.4 1.2 | 2.6 2.0 1.6 1.4 1.2 |
| 1½" Hose (Coupled) | 50 60 70 80 90 100 110 | | | | | .4 | .4 .4 .2 | .4 .4 .4 .2 | .6 .4 .4 .4 .2 | .8 .6 .6 .4 .4 .4 | .8 .6 .6 .4 .4 .4 | 1.0 .8 .6 .6 .4 .4 | 1.2 1.0 .8 .8 .6 .4 |

FRACTIONAL, DECIMAL AND METRIC CROSS-REFERENCE

ENGLISH TO METRIC CONVERSIONS

| 1/16 Inch | .0625 Inch | 1.5 MM |
|-----------|-----------------|---------|
| 1/8 '' | .125 '' | 3.1 MM |
| 3/16 '' | .1875 " | 4.7 MM |
| 1/4 '' | .25 '' | 6.3 MM |
| 5/16 '' | .3125 ' | 7.9 MM |
| 3/8 " | .375 " | 9.5 MM |
| 7/16 '' | .4375 '' | 11.1 MM |
| 1/2 " | .5 '' | 12.7 MM |
| 9/16 '' | .5625 '' | 14.2 MM |
| 5/8 " | . 625 '' | 15.8 MM |
| 11/16 " | .6875 '' | 17.4 MM |
| 3/4 " | .75 '' | 19.0 MM |
| 13/16 " | .8125 '' | 20.6 MM |
| 7/8 " | .875 '' | 22.2 MM |
| 15/16 " | .9375 '' | 23.8 MM |
| 1 " | 1.0 '' | 25.4 MM |

METRIC TO ENGLISH CONVERSIONS

| 1 MM | .039 | nch A | pproximately | 5/128 | Inch |
|-------|------|-------|--------------|-------|------|
| 2 MM | .078 | ,, | ,, | 5/64 | ,, |
| 3 MM | .118 | " | ,, | 1/8 | ,, |
| 4 MM | .157 | ,, | ,, | 5/32 | ,, |
| 5 MM | .197 | " | ,, | 3/16 | ,, |
| 6 MM | .236 | " | , | 15/64 | ,, |
| 7 MM | .276 | ,, | ** | 9/32 | ,, |
| 8 MM | .315 | " | ,, | 5/16 | ,, |
| 9 MM | .354 | " | 1, | 23/64 | ,, |
| 10 MM | .394 | ,, | ,, | 25/64 | " |

APPROXIMATE CONVERSION FACTORS

TO CONVERT ENGLISH TO METRIC: DIVIDE DECIMAL INCHES BY .039

TO CONVERT METRIC TO ENGLISH: MULTIPLY METRIC BY .039



METRIC EQUIVALENTS

LINEAL MEASUREMENT UNITS CENTIMETER, METER AND KILOMETER EQUIVALENTS OF INCHES, FEET AND MILES

| Feet | Inches | Centimeters | Meters | Feet | Miles | Meters | Kilometer |
|------|--------|-------------|--------|---------|--------|---------|-----------|
| 1/ | 4 | 0.54 | 0.0054 | 0.5 | | 7.00 | |
| 1/12 | 1 | 2.54 | 0.0254 | 25 | _ | 7.62 | _ |
| 1 | 12 | 30.48 | 0.3048 | 50 | _ | 15.24 | _ |
| 2 | _ | 60.96 | 0.6096 | 75 | _ | 22.86 | _ |
| | | | | | | | |
| 3 | 36 | 91.44 | 0.9144 | 100 | _ | 30.48 | _ |
| 3.28 | 39.36 | 100.00 | 1.0000 | 125 | _ | 38.10 | _ |
| 4 | _ | 121.92 | 1.1292 | 150 | _ | 45.72 | _ |
| 5 | _ | 152.40 | 1.5240 | 300 | _ | 91.44 | _ |
| 6 | _ | 182.88 | 1.8288 | 500 | _ | 152.40 | 0.15240 |
| 7 | _ | 213.36 | 2.1336 | 1000 | _ | 304.80 | 0.30480 |
| 8 | _ | 243.84 | 2.4384 | 3280.84 | 0.6214 | 1000.00 | 1.00000 |
| 9 | _ | 274.32 | 2.7432 | 5280 | 1.0000 | 1609.35 | 1.60935 |
| 10 | _ | 304.80 | 3.0480 | _ | _ | _ | _ |

1 Foot = 30.480 Centimeters

1 Mile = 1609.35 Meters

1 Meter = 3.28083 Feet

1 Kilometer = .62137 Miles

LINEAL MEASUREMENT UNITS MILLIMETER AND CENTIMETER-EQUIVALENTS OF INCHES

| Fractional Inches | Decimal Inches | Millimeters | Centimeters | Inches | Millimeters | Centimeters |
|-------------------|-------------------|-------------|-------------|--------|-------------|-------------|
| 1/8 '' | 0.12500 | 3.175 | 0.318 | 6" | 152.4 | 15.24 |
| 3/16'' | 0.18750 | 4.763 | 0.476 | 7'' | 177.8 | 17.78 |
| 1/4'' | 0.25000 | 6.350 | 0.635 | 8" | 203.2 | 20.32 |
| 5/16'' | 0.31250 | 7.938 | 0.794 | 10" | 254.0 | 25.40 |
| 3/8'' | 0.37500 | 9.525 | 0.953 | 12" | 304.8 | 30.48 |
| 1/2'' | 0.50000 | 12.700 | 1.270 | 14" | 355.6 | 35.56 |
| 5/8'' | 0.62500 | 15.875 | 1.588 | 16" | 406.4 | 40.64 |
| 3/4'' | 0.75000 | 19.050 | 1.905 | 18" | 457.2 | 45.72 |
| 1'' | 1.00000 | 25.400 | 2.540 | 20" | 508.0 | 50.80 |
| 1-1/8'' | 1.12500 | 28.575 | 2.858 | 24'' | 609.6 | 60.96 |
| 1-1/4'' | 1.25000 | 31.750 | 3.175 | 30" | 762.0 | 76.20 |
| 1-¾'' | 1.37500 | 34.925 | 3.493 | 36'' | 914.4 | 91.44 |
| 1-1/2'' | 1.50000 | 38.100 | 3.810 | 42'' | 1066.8 | 106.68 |
| 2" | 2.00000 | 50.80 | 5.08 | 48'' | 1219.2 | 121.92 |
| 2-1/2'' | 2.50000 | 63.50 | 6.35 | 54'' | 1371.6 | 137.16 |
| 3'' | 3.00000 | 76.20 | 7.62 | 60'' | 1524.0 | 152.40 |
| 3-1/2'' | 3.50000 | 88.90 | 8.89 | 66" | 1676.4 | 167.64 |
| 4'' | 4.00000 | 101.60 | 10.16 | 72" | 1828.8 | 182.88 |
| 4-1/2'' | 4.50000 | 114.30 | 11.43 | | | |
| 5'' | 5.00000 | 127.00 | 12.70 | | | |

1 Inch = 25.40 Millimeters

1 Millimeter = .03937 Inches

Coupling Thread Compatibility

Industrial Hose Couplings have threads which are usually one of the various "pipe" threads. All pipe threads are commonly referred to by the generic name of Iron Pipe Thread or IPT. There are several different types of IPT threads and you must know specifically what they are to insure compatibility with mating threads.

IPT Thread Compatibility Chart

| Description | Seal | Thread (Female) | Compatible Threads (Male) |
|---|--|--------------------|------------------------------|
| American Standard Tapered Pipe Thread | Thread Seal (with Sealing Compound) | NPT | NPT NPTF |
| American Standard Tapered Dryseal Pipe Thread | Thread Seal (Dryseal) | NPTF | NPTF NPT—(with Sealer) |
| American Standard Straight Pipe Thread for mechanical joints (Includes 2 female types, depending on sealing method, and one male type compatible with both females) | Washer or Mechanical Ground Joint | NPSM | NPSM NPT NPTF |
| American Standard Straight Pipe Threads for hose couplings and nipples | Washer | NPSH | NPSH NPT NPTF |

Table of Standard Threads

The following tables show the outside diameter of male part, and number of threads per inch of the various standards of hose threads

| | D4010 0 D | | | | |
|---------------|------------------------|--------------------|--------|------------|----------|
| | BASIC O.D. | THREADS | | BASIC O.D. | THREADS |
| SIZE | MALE PART | PER INCH | SIZE | MALE PART | PER INCH |
| NATIONAL STAN | DARD THREAD (U.S. Form | n Thread) | | | |
| 3/4" | 1.375 | 8 | 3" | 3.6239 | 6 |
| 1" | 1.375 | 8 | 3-1/2" | 4.2439 | 6 |
| 1-1/2" | 1.9900 | 9 | 4-1/2" | 5.7659 | 4 |
| 2-1/2" | 3.0686 | 7-1/2 | | | |
| STRAIGHT IRON | PIPE THREAD — Standard | for Hose Couplings | | | |
| 1/4" | .534 | 18 | 1-1/2" | 1.8788 | 11-1/2 |
| 3/8" | .671 | 18 | 2" | 2.3528 | 11-1/2 |
| 1/2" | .8248 | 14 | 2-1/2" | 2.855 | 8 |
| 3/4" | 1.0353 | 14 | 3" | 3.470 | 8 |
| 1" | 1.2951 | 11-1/2 | 3-1/2" | 3.970 | 8 |
| 1-1/4" | 1.6399 | 11-1/2 | 4" | 4.470 | 8 |
| REGULAR GARD | EN HOSE THREAD | | | | |
| 1/2" | 1.0625 | 11-1/2 | 3/4" | 1.0625 | 11-1/2 |
| 5/8" | 1.0625 | 11-1/2 | | | |
| | | | | | |

A "CAPITAL" NAME IN RUBBER

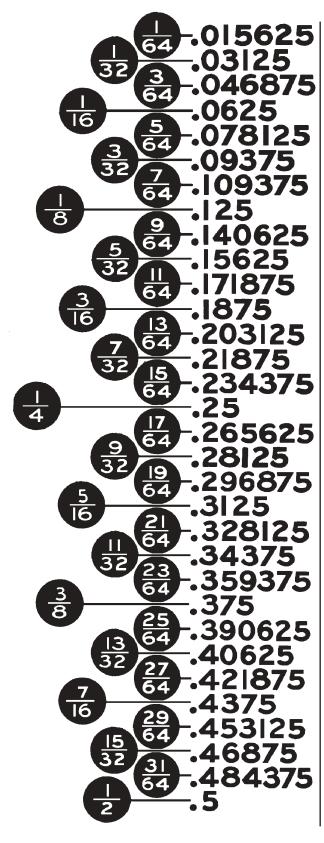
TABLE OF DECIMAL AND METRIC EQUIVALENTS

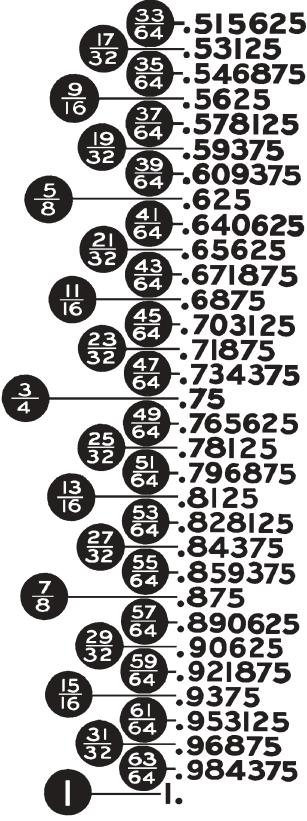
| 64ths | 32nds | 16ths | 8ths | Decimal | мм |
|-------|-------|-------|------|---------|--------|
| 1/64 | | | | 0.01562 | 0.397 |
| | 1/32 | | | 0.03125 | 0.794 |
| 3/64 | | | | 0.04688 | 1.191 |
| | | 1/16 | | 0.06250 | 1.588 |
| 5/64 | | | | 0.07812 | 1.984 |
| | 3/32 | | | 0.09375 | 2.381 |
| 7/64 | | | | 0.10938 | 2.778 |
| | | | 1/8 | 0.12500 | 3.175 |
| 9/64 | | | | 0.14062 | 3.572 |
| | 5/32 | | | 0.15625 | 3.968 |
| 11/64 | | | | 0.17188 | 4.366 |
| | | 3/16 | | 0.18750 | 4.763 |
| 13/64 | | | | 0.20312 | 5.159 |
| | 7/32 | | | 0.21875 | 5.556 |
| 15/64 | | | | 0.23438 | 5.953 |
| | | | 1/4 | 0.25000 | 6.350 |
| 17/64 | | | | 0.26562 | 6.747 |
| | 9/32 | | | 0.28125 | 7.144 |
| 19/64 | | | | 0.29688 | 7.541 |
| | | 5/16 | | 0.32150 | 7.938 |
| 21/64 | | | | 0.32812 | 8.334 |
| | 11/32 | | | 0.34375 | 8.731 |
| 23/64 | | | | 0.35938 | 9.128 |
| | | | 3/8 | 0.37500 | 9.525 |
| 25/64 | | | | 0.39062 | 9.922 |
| | 13/32 | | | 0.40625 | 10.319 |
| 27/64 | | | | 0.41288 | 10.716 |
| | | 7/16 | | 0.43750 | 11.113 |
| 29/64 | | | | 0.45312 | 11.509 |
| | 15/32 | | | 0.46875 | 11.906 |
| 31/64 | | | | 0.48438 | 12.303 |
| | | | 1/2 | 0.50000 | 12.700 |

| | | | | Τ | |
|-------|-------|-------|-----------------|---------|--------|
| 64ths | 32nds | 16ths | 8ths | Decimal | MM |
| 33/64 | | | | 0.51562 | 13.097 |
| | 17/32 | | | 0.53125 | 13.494 |
| 35/64 | | | | 0.54688 | 13.891 |
| | | 9/16 | | 0.56250 | 14.288 |
| 37/64 | | | | 0.57812 | 14.684 |
| | 19/32 | | | 0.53975 | 15.081 |
| 39/64 | | | | 0.60938 | 14.478 |
| | | | 5/8 | 0.62500 | 15.875 |
| 41/64 | | | | 0.64062 | 16.272 |
| | 21/32 | | | 0.65625 | 16.669 |
| 43/64 | | | | 0.67188 | 17.066 |
| | | 11/16 | | 0.68750 | 17.463 |
| 45/64 | | | | 0.70312 | 17.859 |
| | 23/32 | | | 0.71875 | 18.256 |
| 47/64 | | | | 0.73438 | 18.653 |
| | | | 3/4 | 0.75000 | 19.050 |
| 49/64 | | | | 0.76562 | 19.447 |
| | 25/32 | | | 0.78125 | 19.844 |
| 51/64 | | | | 0.79688 | 20.241 |
| | | 13/16 | | 0.81250 | 20.638 |
| 53/64 | | | | 0.82812 | 21.034 |
| | 27/32 | | | 0.84375 | 21.431 |
| 55/64 | | | | 0.85938 | 21.823 |
| | | | ⁷ /8 | 0.87500 | 22.225 |
| 57/64 | | | | 0.89062 | 22.622 |
| | 29/32 | | | 0.90625 | 23.019 |
| 59/64 | | | | 0.92188 | 23.416 |
| | | 15/16 | | 0.93750 | 23.813 |
| 61/64 | | | | 0.95312 | 24.209 |
| | 31/32 | | | 0.96875 | 24.606 |
| 63/64 | | | | 0.98438 | 25.003 |
| | | | 1 | 1.0000 | 25.400 |

CAN'T FIND IT? CALL US

DECIMAL EQUIVALENT CHART







Chemical Resistance Tables

The ratings shown in the following Chemical Resistance Tables are based upon data obtained from published literature, polymer suppliers, rubber manufacturers, field experience and specific laboratory testing.

The tables are intended to serve only as a guide in the selection of an elastomer type for service in the chemicals and fluids listed. We cannot guarantee the accuracy nor assume the responsibility for the use thereof.

Data is based upon room temperature conditions unless specifically noted otherwise. Increases in concentrations of chemicals, increases in temperature or a combination of both can have a detrimental effect on the chemical resistance characteristics of an elastomer type.

The data shown does not Imply conformance to meeting the requirements of State or Federal Regulations when handling food products.

Chemical Resistance Rating Guide:

- A Little or No Effect
- **B** Slight to Moderate Effect
- **C** Conditional—May be suitable for limited or intermittent service
- Insufficient or No Data Available
- X Not Recommended for use

Elastomer Types:

NR-Natural Rubber, Isoprene

SBR—Styrene butadiene Rubber, GRS

FPM-Fluoroelastomer, Viton

NBR-Acrylonitrile-butadiene, Nitrile

CR—Chloroprene, Neoprene

EPDM— Ethylene-propylene-diene terpolymer

CSM-Chlorosulfonated Polyethylene, Hypalon

XLPE—Cross-linked Polyethylene



| | | 655 | ED.4 | | NDT : | | ED511 | 0.5. | VI | 1 | 1 | 000 | FESS | NEE | NDD // | 65 | EDD: | 0011 | VI 55 |
|---|-----------------------|------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|------------------|------------------|--|-----------------------|--------------------------------------|------------------|-----------------------|-----------------------|------------------|------------------|-----------------------|------------------|
| About As About 1 | NR | SBR | FPM | NBR | NBR-II | CR | EPDM | CSM | XLPE | | NR | SBR | FPM | NBR | NBR-II | CR | EPDM | CSM | XLPE |
| Absolute Alcohol Acetal Acetaldehyde Acetamide Acetate of Lime | A C X B | A X X - | В X В X | А Х А В | А Х А В | A C B B | A A A | C B A | A A A A | Allyl Phenyl Methyl Ether Almond Oil, Artificial Alpha Chloropropylene Alpha Chlorotoluene Alpha Hydroxypropionic Acid | X X X X A | X X X — | <u>В</u> X X — | X X X B | X X X B | X X X B | X B X X | X X X | X X X |
| Acetate Solvents Acetic Acid - 5% Acetic Acid - 10% Acetic Acid - 20% Acetic Acid - 30% | C B B B | C B B B B | X A A B C | X B B B | X | X A A A | B A A A | X A A A | X A A A A | Alpha Hydroxytoluene Alum Alum (NH3Cr-K) Aluminum Acetate Aluminum Acetate Solution | X A A A | X A B | X X X X | X A B B | X A B B | X A B B | X A A — | X A B B | X A A |
| Acetic Acid - 50% Acetic Acid - Glacial Acetic Acid - Hot Hi Press Acetic Aldehyde Acetic Anhydride | C C X C B | C X B | C X X X | C C X X | C C X X | C X C B | A B B A A | B C C C A | A A A A | Aluminum Ammonium Sulfat Aluminum Bromide Aluminum Chloride Aluminum Chloride - 150°F Aluminum Fluoride | e A A A B | — A A A | — A A A | B A A A | B A A A | B A A A | — A A A | — A B A | — A A A |
| Acetic Ester Acetic Ether Acetic Oxide Acetidin Acetoacetic Acid | X X C X B | $\frac{x}{x}$ | X X X | X X C X | X C X | X X B X X | B B B | X X A — | B B B | Aluminum Fluoride - 150°F Aluminum Formate Aluminum Hydroxide Aluminum Nitrate Aluminum Phosphate | B X A A | A — A A | A C A A | A X B A A | A X B A A | A A A | A X A A | A X B A | A X A A |
| Acetoacetic Ester Acetone Acetone Cyanhydrin Acetonic Acetonitrile | B B C B | | X X X | X X X C | X X X C | X B B B | B A X A | — В С В | | Aluminum Potassium Sulfate Aluminum Sodium Sulfate Aluminum Sulfate Ambrex 33 Mobil American Ashes | A A X A | A A B X A | A A A A | A A A A | A A A A | A A B A | A A X A | A A C A | A A X A |
| Acetophenone Acetyl Acetic Acid Acetyl Acetone Acetyl Acetonic Acetyl Benzene | X B C C | <u>x</u> | <u>X</u> X X | X X X X | X X X X | X X X X | A A A | <u>X</u> X X X | A | Amines, Mixed Aminobenzene Aminodimethylbenzene Aminoethanol Aminoethylenanolamine | B X X B B | B X C B | X X C | X X B B | X X B B | B C X B | В В Х В | X C X B B | |
| Acetyl Chloride Acetylene Acetylene Dichloride Acetylene Tetra Bromide Acetylene Tetrachloride | X B X X | X B X X | A A A A | X B X X | X B X X | X B X C X | — A X | X B X X | — A A | Aminohexane Aminopentane Aminoxylene Ammonia Alum Ammonia-Anhydrous (Liquid | C C X A | | X C X | C C X B B | C C X B B | | | C C X B X | _ _ _ A |
| Acetyl Oxide Acetyl Propane Acrolein Acrylic Aldehyde Acrylonitrile | C X B B C | - | X X A X | C X B B X | C X B B | X X — B | - B - X | B X B C | | Ammonia Cupric Sulfate Ammonia Gas (Cold) Ammonia Gas (Hot) Ammonia in Water Ammoniak | C A C A | — — — — — — — — | A X C A | A A B A | A A B A | — А В А | A B A A | A A B B A | — A A A |
| Adipic Acid Aero Lubriplate Aero Safe 2300 Aero Safe 2300W Aero Shell IAC | A X X X | XXXX | A X X A | A X X A | A X X A | X A X X B | X A A X | A X X | | Ammoniated Citric Acid Ammoniated Latex Ammonium Acetate Ammonium Alum Ammonium Bicarbonate | A C A A A | B B B A | | B B B A | 8 B A | B A B A | - B - A | C | |
| Aero Shell 7A Grease Aero Shell 17 Aero Shell 750 Aerozene 50 Agar-Agar | X X X A | X X X | A A X | A A B B | A A B B | B X B B | X X B | A X B | | Ammonium Bifluoride - 10% Ammonium Carbonate Ammonium Chloride Ammonium Chromic Sulfate Ammonium Dichromate | — A A A | — A A A | — A — | B X A A | B X A A | B A A | — A A | B A A | A A A |
| Agricultural Lime Agricultural Spray Oil Air (Below 300°F) Air (Above 300°F) Air | A X X | | A A A | A B X A | A B X A | A B X A | A B X A | B B X A | — A A | Ammonium Diphosphate Ammonium Fluoride Ammonium Fluoride Acid Ammonium Hydrate - 38% Ammonium Hydroxide | A B X A X | A X B X | A X X B | A B B A X | A B B A X | A B X A | $\frac{A}{X}$ | $\frac{A}{X}$ | $\frac{A}{X}$ |
| Air Slaked Lime Alcohol - Absolute Alcohol - Aliphatic Alcohol - Aromatic Alcohol - Denatured | A A C A | A A A | B A A | A A C A | A A A A | A A C A | A A C B | A A X A | — A X A | Ammonium Hydroxide - Con Ammonium Hyposulfite Ammonium Metaphosphate Ammonium Muriate Ammonium Nitrate | c. X A A C | X A A C | B A A A | X A A A | X A A A | A A A A | A A A A | A A A A | A A A A |
| Alcohol - Ethyl Alcohol - Grain Alcohol - Methyl Alcohol - Ether Alcohol of Vinegar | A A X A | A A A B | B B C B A | A A C C | A A C C | A A C B | A A B A | A A B B | _ _ _ _ | Ammonium Nitrite Ammonium Persulfate Ammonium Phosphate Dibas Ammon. Phos., Monobasic Ammon. Phos., Tribasic | A A A A A | A X A A | — X A A | A X A A | A X A A | A A A A | A B A A | A A A A | A A A A |
| Aldehyde Alicyclic Hydrocarbon Aliphatic Hydrocarbon Aliphatic Naptha Alkazene | C X X | X X X | X A A A B | X B A C X | X B A C X | C X B X | X X X | C X B X | A | Ammonium Phosphate Ammonium Rhodanate Ammonium Salts Ammonium Sulfate Ammonium Sulfide | B A A A | A A B B | | A A A A | A A A A | A A A A | A A A A | A A A A | A A A A |
| Altomaleic Acid Allyl Alcohol Allyl Aldehyde Allyl Bromide Allyl Chloride | B A B X | _ _ x | A B A B | C A B X | C A B X | B A X | | B A B X | — — X A | Ammonium Sulfite Ammonium Thiocyanate Ammonium Thiosulfate Amoil Amyl Acetate | A A X C | A A X C | A A X X | A A X X | A A X X | A A X | — A X B | A A X X | A A A A |

| | NR | SBR | FPM | NBR | NBR II | CR | EPDM | сѕм | XLPE | | | NR | SBR | FPM | NBR | NBR II | CR | EPDM | сѕм | XLPE |
|--|------------------|-----------------------|-------------------|-----------------------|-----------------------|-----------------------|---------------------------------------|-----------------------|--------------------|-------------------------|---|------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|----------------------|
| Amyl Acetic Ester Amyl Acetone Amyl Acid Phosphate Amyl Alcohol Amyl Amine | C X B C | X X X B X | X X X B | X X X B C | X X X B C | X X X A X | B X X A X | C X X A C | A X A X | ASTI | | X X X X | X X X X | A A A A | A A B A B | A A A B | B B B B X | X X X X | CBCX | |
| Amyl Borate Amyl Bromide Amyl Carbinol Amyl Chloride Amyl Chloronapthalene | XXBXX | ××× | A B A X | A X A X B | A X A X B | AXBXX | X C X | A X A X C | X X X | Aure Auto Auto | ntic Dominion F ix 903R Mobil matic Transmission Fluid mative Brake Fluid tion Gasoline | X B X X | X X A X | A A X A | AAACA | A A C A | 08888 | X X A X | X X C B X | |
| Amyl Ether Amyl Hydrate Amyl Hydride Amyl Iodide Amyl Napthalene | X A X X | X X X | X A X A | C B A X | C B A X | X B B X X | X X X X X X X X X X | C B X X | _ _ x | Bana Bard | ng Soda ana Oil | C A X A | A X X A | C A X A | X A X A | X A X B A | X A X A | C A B X A | ACXA | A X A |
| Amyl Oleate Amyl Phenol Amyl Phthalate Amylene Anderol L774 (Diester) | X X X X | X X X X | X A C A | B X B B | B X X B A | X X X X | X X X X | X X X X | X X X | Barit Barit Barit | um Chloride um Hydrate um Hydroxide um Monohydrate um Monosulfide | A A A A | A A A A | A A A | A A A A | A A A A | A A A A | A A A | A A A A | A A A |
| Anderol L826 (Diester) Anderol L829 (Diester) Anethole (Anethol) Ang-25 (Glyceral ester) Ang-25 (TG749) (Diester base) | X X B X | X X B X | A A B A | B B X B B | A A X B B | X X X B X | X X A X | X X B X | X X A X | Bariı Bariı | um Octahydrate um Sulfate um Sulfide c Iron Sulfate Il D | A A A X | A A B A X | A A A | A A A A | A A A A | A A A B | A A X | A A X | A |
| Anhydrous-Ammonia Anhydrous Hydrazine Anhydrous Hydrogen Fluoride Aniline, Aniline Oils Aniline | X X X X | <u>x</u> x x x | X X A C | B X X X | B X X X | ABXCC | A B A B B | X B X C C | A A A | Belt Beng | Sugar Liquors Oil Ial Gelatin aldehyde | A A A X | A A X | A A X | A A B X | A A B X | A A B X | A A B | 44 | A A A A |
| Anılıne Chloride Aniline Dyes Aniline Hydrochloride Aniline Salts Animal Fats | B B B X | B C X | B A B B | CCBCA | C C B C A | X B X X B | B A B B C | X B X B | A A | Benz Benz | ene ene Carbanal ene Carboxylic Acid ene Methylal ene Sulfonic Acid | X X B X | $\frac{x}{x}$ | A X B X A | C X X C | C X X C | X X A X A | X B B C | X X A X A | A A A |
| Animal Gelatin Animal Glye Animal Glycerin Animal Grease Animal Oils | A B X X | ACXXX | A A A A | 4444 | A A A A | A A BB | A B C X | A A C B | A | Benz Benz Benz | | X X X X | X X X X | A A X X | X A A X | X A A X | CBBXX | B X X X | CXXX | - A A |
| Anise Camphar AN-0-3 Grade M AN-0-6 AN-0-366 AN-VV-0-3666 | X X X X | X X X X | B A A A | X A A A | X A A A | X B B B B | X X X X | X B B B | | Benz Benz | rine Solvent cochloride roic Acid oic Aldehyde ol | X C X | X X X X | A A X A | A X X C | A X X X C | B C X X | X A X B X | X X X X | A A A |
| Ansul Ether Ant Oil Antichlor Antimonic Chloride Antimonous Chloride | X X A X | X X X | X A A | C X A X B | B X A X B | X C A X | C A A X A | X B A X | A A A | Benz Benz Benz | ol Hydride oline ophenol ophenone otrichloride | X X X X | X X X X | X A X A | X X X | X X X | X B X X | B X X B | X X X | A X A X |
| Antimony Chlorides Antimony Pentachloride Antimony Trichloride Apple Acid Aqua Ammonia | $\frac{1}{X}$ | X B B | A A C | B X B B | B X B B | x cв | A X A X | — X В В | × × | Benz Benz Benz | oyl Chloride yl Acetate yl Alcohol yl Benzoate yl Chloride | X X X X | X X X X | B X A A | X X X X | X X X X | X X B X | X X B X | X B B X X | |
| Aqua Regia Arachidonic Acid Argon Arochlor Arochlor 1243 | X X X X | ×××× | B A A | XBCCC | X B C C C | XXXX | C A C B | В Х Х | > | Bibor Bicar Bichl | la Oil rate of Soda bonate of Soda oride of Mercury romate of Soda | X A A B | X A B | B A A | X B A A | X B A A | X A A B | C A A A | A A A C | A |
| Arochlor 1254 Arochlor 1260 Aromatic Hydrocarbons Aromatic Fuel 50% Aromatic Spirits | X A X X | X A X X | A A A A | XACBC | X A C A B | X A X X | <u>В</u> <u>X</u> <u>X</u> | X A X X | | Biph: Birch | enýl Oxides enyl Phthalate | X X X A | X X X A | X C C B A | X X X A | X X X A | X X X A | X X C A | X X X A | X X X A |
| Aromatic Tar Aromatic Vinegar Aro-Tox Spray Arquads Arsenic Acid | X X A B | X X B A | A A A | C C C A A | B C A A | BCA | | X B A A | | Bism Black Black | uth Subcarbonate uthyl Carbonate < Ash < Liquor < Liquor-Waste | A A B X | A A X | A A A A | A A B A | A A B A | A A A B | A A A X | AAAC | A A A A |
| Arsenic Butter Arsenic Chloride Arsenic Trichtoride Artificial Vinegar Askarel | X X B X | X X X | X X A A | C C B B | C C B B | A A C X | X X X X | X X X B X | | Black Bland Blast | k Point 77 k Sulfate Liquor c Fixe, Synthetic t Furnace Gas ch Liquor | C B A X | C B A X | A A A A | A B A X | A B A X | C B A B X | A B A C A | C B A X | — A A A |
| Asphalt, Hot ASTM Ref Fuel A ASTM Ref Fuel B ASTM Ref Fuel C ASTM Oil #1 | X X X X | X X X | A' A A A | C A A B A | C A A A | XACCB | X X X X | X X X B | <u>×</u> _ _ | Blead Blow Blue | ch Solutions ching Powder n Linseed Oil Copperas Jack | X C C C | X X C C | A A A A | X C A A | X C A A | C X B A A | A A B A | A A B A | A A A A |



| | NR | SBR | FPM | NBR | NBR II | CR | EPDM | CSM | XLPE |
|--|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|------------------|
| Blue Salts Blue Stone Blue Vitrol Boghead Naptha Boiled Linseed Oil | A C C X X | A - X X | A A A A | A A A A | A A A A | A A C B | A A X B | A A C B | A A — |
| Boletic Acid Bone Oil Bone Tar Boracic Acid Borax | 8 - A B | C — A B | — A A A | X A A B | X A A A B | A A | — — — A A | — X X A | |
| Borax Decahydrate Bordeaux Mixture Boric Acid Boran Fluids (HEF) Brake Fluids—Non-petroleum | A A A X | — A A X A | A A A A | A A B C | A A B C | A A A X B | A A A X A | A A A X B | A A A |
| Brandol Brandy Bray GG-130 Brayco 719-R (VV-H-910) Brayco 885 (MIL-L-6085A) | C A X B X | | A B A X A | C A B C B | C A C B | C A X B X | B A X A | A A X B X | — A — |
| Brayco 910 Bret 710 Brine Brom-113 Brom-114 | A A X | B B A X | X X A B | B B C B | B B A C B | В В А В | A A X | A A A B | A A — |
| Bromallyene Bromine—Gas Bromine—Anhydrous Bromine Trifluoride Bromine Water | X X X X | X X X | B B A X A | X X X | X X X | X X X B | X C X | X C C X A | |
| Bromobenzene Bromochloromethane Bromochlorotrifluoroethane Bromoethylene Bromomethane | X X X C | X X X | B X A B | X X X C | X X X C | X X X X | X B X C A | X C X X | X X X |
| Bromopentane Bromotoluene Bronzing Liquid Brown Acetate Bruccite | X C B A | X X — | B B X X B | X X X B B | X X X B B | X X B B | X X B A | X C A A | X X A A |
| Budium Bunker C Bunker Oil Burnt Alum Burnt Lime | X X A | X X A | — A A | — A A A | A A A A | B X A | X X A A | X X A | X X A |
| Burnt Potash Burow's Solution Butadiene Butanal (Butal) Butane | A X X | | — В Х А | B B X X A | B X X A | A B B C B | — С В С | — В С А | _ A _ |
| Butane 2, 2-dimethyl Butane 2, 3-dimethyl Butanoic Acid Butanol (Butyl Alcohol) Butanone | X X C A X | C C A X | A C A X | A C A X | A A C A X | B B C A X | X X C B A | B B C A | |
| Butarol 1-Butene 1-Butene, 2-Ethyl Butoxyethanol Butter | A X X X | X X X | A A C A | B A B A | В — А В А | B A C B | X X A | X X B B | |
| Butter of Antimony Butter of Tin Butter of Zinc Butyl Acetate n-Butyl Acetate | A B X C | | A A X X | B A B X | B A B X | A B X X | A B A B | A A X | |
| Butyl Acetate Ricinoleate Butyl Acetoacetate Butyl Acetyl Ricinoleate Butyl Acrylate Butyl Alcohol | X C X A | X X X A | X X A X A | X X X A | X X X A | X X X A | X C X A | X C X A | XXX |
| n-Butyl Alcohol Butyl Alcohol, Secondary Butyl Aldehyde Butyl Amine Butyl Benzene | A X C X | A X X | A X X A | B A X B | B A X B X | A C X | A A B X | A C C X | A A X |
| Butyl Benzoate Butyl Benzyl Phthalate Butyl Bromide Butyl Butyrate n-Butyl, n-Butyrate | X X X X | X X X X | A C B X A | X X X X | X X X X | X X X X | B X X X | X X X X | X X X X |

| | NR | SBR | FPM | NBR | NBR II | CR | EPDM | CSM | XLPE |
|---|----------------------------|--------------------------|-----------------------|-----------------------|-----------------------|-------------------------|-----------------------|-----------------------|-----------------------|
| Butyl Carbitol Butyl Cellosolve Butyl Cellosolve Adipate Butyl Chloride Butyl Ether | X X X X | X X X X X | A X B A X | A B X X B | A B X X B | B C X X | A A B X C | A B X X | A X X X A |
| Butyl Ethyl Acetaldehyde Butyl Ethyl Ether Butyl Formate Butyl Hydrate Butyl Hydride | X X X A | X X X | X X X A | X B X A | X B X A | X X A B | X X A C | X B X A | X X A |
| Butyl Hydroxide Butyl lodide Butyl Methyl Ketone Butyl Oleate Butyl Oxide | A X X X | А Х Х | A X A C | X X X A | A X X A | А Х Х В | A X B | A X C | A X — |
| Butyl Phthalate Butyl Stearate Butyl Tertiary Alcohol Butylene Butyraldehyde Butyric Acid | X X A X X C | X X X X | CABAXC | B A B X C | ВАВХС | XACCC | BAXBC | XAXCC | A A A A |
| Butyric Alcohol Butyric Anhydride Butyrone Butyronitrile Cadium Acetate | A C X X | $\frac{-}{x}$ | $\frac{-}{x}$ | B C X X | B C X X | $\frac{B}{X}$ | — X A X | — В Х — | $\frac{-}{x}$ |
| Cadmium Cyanide Cadmium Salts Cajeputene Cake Alum Calamine | X | | — A A | | CAB | A X A B | <u>x</u> _ | A X A | — — — |
| Calcine Liquor Calcium Acetate Calcium Aluminate Calcium Bichromate Calcium Bisulfate | < < < | X A | X | A B A A | A B A A | B A | A A | XACA | - A |
| Calcium Bisulfite Calcium Carbonate Calcium Chlorate Calcium Chloride Calcium Fluorophosphate | C A A A | — A A | A A A A A | A A A | 4444 | A A A A | CAAA | A A A | A A |
| Calcium Hydrate Calcium Hydroxide Calcium Hypochlorite Calcium Monoxide Calcium Nitrate | A C A | A A A | A A A | A C A | A A C A A | A A X A | A A B A | B B A A | A A A A |
| Calcium Oxide Calcium Oxychloride-15% Calcium Silicate Calcium Salts Calcium Silico-Aluminate | A C A A B | A — A | A A A | A C A A | A C A A X | A X A X | A A X | A A A X | A A X |
| Calcium Sulfate Calcium Sulfhydrate Calcium Sulfide Calcium Sulfite Caliche | A A A B | A A A | A A A A | A A A C | A A A C | A B B | A A A | A A A A | A A A |
| Caliche Liquors Calx Candol Cane Sugar Liquors Caprilic Acid | B A X A C | A X A | A A A | C A A C | C A A A C | 8 A B A | A X A | A A X A B | A X A |
| Caproic Aldehyde Caproxyl Alcohol Caproyl Alcohol Caproyl Hydride Capryl Acetate | X X B X | $\frac{\overline{x}}{x}$ | X B A X | X A A X | X A A X | C X B B | X A X | X A B A | <u>x</u> _ |
| Capryl Alcohol Caprylic Acid Caprylic Alcohol Caprylic Aldehyde Carbamate | B C B X | | B B X A | A C A X C | A C A X C | <u>В</u> В Х В | C A X B | A B A X B | |
| Carbamide Carbazotic Acid Carbinol Carbitol Carbitol Acetate | A C A X | _ A X | A C A | B C A B C | B C A B C | B C A B | 8 8 8 | A A B B | _ _ _ |
| Carbolic Acid Carbon BiSulfide Carbon Dioxide (Wet or Dry) Carbon Disulfide Carbon Disulphide | X X B X | <u>х</u> <u>В</u> | A A B A | X C A C C | XCACC | C X B X | C X B X | C X B X X | A - - |

| | NR | SBR | FPM | NBR | NBR II | CR | EPDM | сѕм | XLPE | | NR | SBR | FPM | NBR | NBR II | CR | EPDM | сѕм | XLPE |
|--|-----------------------|---------------------------------------|-------------------------|-----------------------|-----------------------|-----------------------|-----------------------|-------------------------|-----------------------|---|-----------------------|------------------|------------------|-----------------------|-----------------------|-----------------------|------------------|-----------------------|------------------|
| Carbon Monoxide Carbon Monoxide (Hot) Carbon Tetrachloride Carb. Tetrafluoride (Freon 14) Carbonic Acid | B C X X A | В — X A | A A X A | A C X X A | A C X X A | A C X X A | A C X B A | A B X X A | A A A A | Chloropropylene Chloropropylene Oxide Chlorosulphonic Acid Chlorothene Chlorotoluene | X X X X | X X X X | X X A A | X X X X | X X X X | X X X X | X B X X | X C C X X | X X X X |
| Carbonic Anhydride Carboxybenzene Casein (Casymen) Casing Head Gasoline Castor Oil | A A X B | <u>A</u> <u>X</u> _ | A A A | A A A | A A A | A B A A | $\frac{A}{A}$ | A X A | A A | Chlorotrifluoroethylene Chlorox Chrome Alum Chrome Ammonium Alum Chrome Plating Solutions | X X A A X | × × - x | X A — A | X X A A X | X X A A X | X B A A X | Х В — х | X B C | X - - x |
| Caustic—Baryta Caustic—Lime Caustic—Potash Caustic—Soda Cellosize | A A B A X | A A | A C B | A C C _ | A A C C | A B B | A A B A | A A B — | A A A | Chromic Acid to 25% Chromic Acid over 25% Chromicoat Chromic Oxide Chromium Ammonium Sulfate | X X X X A | X X X X | A | X X X X A | X X X A | XXXX | A C X C X | A A X B X | |
| Cellosolve Cellosolve Acetate Cellosolve Butyl Celluguard Cellulose Acetate | X X A B | X X A — | X X A C | X X X A B | X X A B | X X A B | B B B A | X X A | A A A | Chromium Potassium Sulfate Chrysolepic Acid Cinene Circo Light Process Oil Circosol 2XH | A C X C | X X C | A A A | A C C A A | A C C A A | A C X B | X B X C | X A X B | |
| Cellulube Abu Cellul. 90,100,150,220,300,500 Cellutherm 2505A Cetane (Hexadecane) Ceylon Gelatin | X X X A | X X X — | 8 A A — | X X B A B | X X A B | X X X B B | A X X | X X B | A X — | Citric Acid Citric Acid—Ammoniated Citrus Oils Cty Svc Kool Mtr-AP Gear Oil 140 City Service Pacemaker #2 | A X X X | A X X | A X A | B C A A | B C A A | A B X B B | A B X X | A X B X | A X X |
| Chile Niter (Nitre) Chile Nitrate Chile Salt Peter China Bean Oil China Wood Oil (Tung Oil) | В В Х Х | | A A B B | C C A A | C C C A A | 8 8 8 8 | A A C C | A A B B | — — — A | City Service #65.#120.#250 Cleaners Naptha Coal Oil Coal Tar—Bituminous Coal Tar—Creosote | X X X X | X X X X | A A A A | A B A B A | A B A B A | B X B C B | X X X X | X X C C B | X X X X |
| Chinese Bean Oil Chinese Gelatin Chinese Wood Oil Chloracetic Acid Chloride of Lime | X A X X C | $\frac{x}{x}$ | <u>В</u> В Х А | A B A X C | A B A X C | B B X X | C C B A | <u>В</u> В Х А | A - - | Coal Tar Naptha Cobalt Chloride (2N) Cobalt Chloride Coconut Oil (Butter) Cod Liver Oil | X A A X | X A X X | A A A A | X A A B B | X A A B | XAABB | XCAAA | Х А В В | X A A |
| Chlorextol Chlorinated Diphenyl Chlorinated Lime—35% Chlorinated Salt Brine Chlorin Solvents (Wet or Dry) | X C B X | $\frac{x}{x}$ | A A A A | B B C X | B B C X | B C X | X A X | X B A X | X | Coke Oven Gas Cologne Spirits Colonial Spirit Coliche Liquors Columbian Spirits | C A A A A | A A B A | A B C C | C A A B A | C A A B A | CAAAA | X A B B B | A A A A | _ _ _ |
| Chlorinated Tar Camphor Chlorine (Dry) Chlorine (Wet) Chlorine Agueon Chlorine Dioxide | X C X X | X X X X X X X X X X | X A X A | X C X X | X C X X | X C X X | X C X C | X B X X B | X A A | Colza Oil Common Alum Convelex 10 Coolanol (Monsanto) Coolanol #45 (Monsanto) | X A X X | X A X X | A A X A | B A X A | B A X A | B A X A A | A A X X | B A X B B | — X — |
| Chlorine Gas, Dry Chlorine Gas, Wet Chlorine Peroxide Chlorine Trifluoride Chlorine Water—Sat. | C X X X | XXXX | B C A X | C X X C | C X X C | C X X X | X C X C | X X B X B | A A A X | Copper Acetate Copper Arsenate, Basic Copper Chloride Copper Cyanide Copper Hydrate | A A A C | X A A | X A A C | B A A B | B A A A B | B A A B | 4444 | X A A B B | A A A |
| Chlorine Water, 3% Chloroacetic Acid Chloroacetone Chloroacetonitrile Chloroallyene | B X X C X | $\frac{\overline{x}}{x}$ | A X B | B X X C | B X C X | C X B C X | B A X | B B X X | A A | Copper Hydroxide Copper Lasur Copper Nitrate Copper Nitrite Copper Sulfate | C C B C C | | C A A A | B A A A | B A A A | 4 4 | A A | B A A A | — A A |
| Chloroazotic Acid Chlorobenzane Chlorobenzene Chlorobenzol Chlorobromomethane | X X X X | X X X X | A X A A | X X X X | X X X X | X X X X | C X X B | B X X X | X A X A | Copper Sulfide Copper Ferrous Sulfate Copra Corn Oil Corn Syrup (Sugar) | C A X X B | — X X | A A A A A | A A B A B | A | 4888 | < < < < | A A B B A | A |
| Chlorobutadiene Chlorobutane (Chlorobutanol) Chloradane Chlorododecane Chloroethane | X X X C | X X X | A A A A | X X B X X | X X B X | X C X X | X X X C | C X X X | <u>x</u> x <u>x</u> - | Corrosive Sublimate Cottonseed Oil Cresol Creosote—Wood Tar Creosote—Coal Tar | B X X X | X X X X | A A A A | A C A A | A C A A | B B X B B | A X X X | А В В Х В | A |
| Chloroethanoic Acid Chloroethanoi Chloroethyl Alcohol Chloroethylbenzene Chloroform | X C C X X | <u>x</u> _ x | A B B A A | X X X X | X X X X | X B B X X | A A X X | B B X X | | Cresols Cresyl Alcohol Cresyl Hydrate Cresylic Acid Crotonaldehyde | X X X X | X X X X | A A A X | C C C X | CCCX | X X X X | X X X | B B C C X | _ _ _ x |
| Chloromethane (Chloromethyl) O-Chloronapthalene 1-Chloro 1-Nitro Ethane Chloronated Hydrocarbons Chloropentane | X X X X | X X X X | B A C A | X X X X | X X X X | X X X X | C X X X | X X X | — X X A X | Crude Oil Cryolite Cryolite, 10% Cryscoat F.H. Rinse Cryscoat H.C. | X A X X | <u>×</u> × × | A A X X | A B B X X | A B X X | C A X X | X B A X | <u>×</u> <u>×</u> × | <u>x</u> _ x |
| Chlorophenic Acid 0-Chlorophenol Chloroprene Chloropropanone Chloropropane | X X X X | X X X X | B B A X B | X X X X | X X X X | X X X X | X X X X | X X C X | X X X X | Cryscoat L.T. & S.W. Crystal Ammonia Cubic Niter Cubic Saltpeter Cubnic | X X B B B | × - - | X A A A | X A C C C | XACCC | X A B B B | X | X A A | |

| | NR | SBR | FPM | NBR | NBR II | CR | EPDM | сѕм | XLPE | | NR | SBR | FPM | NBR | NBR II | CR | EPDM | сѕм | XLPE |
|---|-----------------------|--------------------------|-----------------------|-----------------------|-----------------------|------------------|-----------------------|-----------------------|--------------------------|---|-----------------------|------------------|------------------|-----------------------|-----------------------|-------------------------------------|-------------------------|-----------------------|--------------|
| Cumene Cupric Acetate Cupric Arsenate Cupric Carbonate Cupric Chloride | X A C B | X A - | A A A | X B A A | X B A A | X B A A | X A A | X B A A | _ _ A | Dichloroethylene Dichloroethylether Dichlorofluoromethane Dichlorohexane Dichloroisopropylether | X X X X | ×××× | AXXAC | X X X X | X X X X | X X X X | X X X X | X X X X | - - |
| Cupric Cyanide Cupric Hydroxide Cupric Nitrate Cupric Nitrite Cupric Sulfate | A C B C C | <u>A</u> | A C A A | A B A A | A B A A | B A A | A A A | B B A A | A _ A | Dichloromethane Dichloropentane Dichloropropane Dichlorotetrafluroethane Dicyclohexylamine | X X X X | ×××× | B A B X | X X X X | X X X | X X X X | C X X X | X X X X | |
| Cupric Sulfide Cutting Oil Cyanomethane Cyclohexane Cyclohexanol | C X B X C | $\frac{\overline{x}}{x}$ | A X A A | A A C B B | A A C B B | B A X A | X A X C | A B B X C | = | Dieldrin in xylene Dieldrin in xylene & water spray Dieline Diesel Oil Diester Lubricant MIL-L-7808 | X X X X | XXXX | B B A A | X B X A B | X B X A B | X B X B X | X X X X | X X C X | |
| Cyclohexanone Cyclohexatriene Cyclopentane Cyclopentanol Cyclopentanone | X X X X | X X X X | X A A B X | X X B X | X X B X | | c x x x | XXXX | $\frac{\overline{x}}{x}$ | Diester Syn. Lub. Oil Diethanol Amine Diethyl Amine Diethyl Benezene Diethyl Carbinol | X B B X A | X B X | A X A B | B C X A | B B C X A | x c x | X B X | X C C X A | |
| Cymene p-cymene DBP DDT in Deodorized Kerosene DMF | X X X X | X X X X | A A B A X | C X A X | C X X A X | X X B X | X X A X | X X X X | = | Diethyl Carbonate Diethyl Ether Diethyl Ketone Diethyl Oxalate Diethyl Oxide | XXXCX | × ×× | × × × | X B X B | X B X X B | X C X X C | X X B X | xcx c | |
| DMP DOP Danforth's Oil Decahydronapthalene Decalin (Deklin) | X X X X | X X X X | C A A | X X A X | X A X | X C X | B X X | X C X X | | Diethyl Phthalate Diethyl Sebacate Diethyl Sulfate Diethyl Triamine Diethylene Dioxide | X X X B X | X X X | C A X | X X X B X | X X X B | X X X | X B X A | X C X C X | = |
| Decanal Decane Decanol (Decyl Alcohol) Decyl Aldehyde Decyl Butyl Phthalate | X X B X X | $\frac{x}{x}$ | X A B X C | X B A X | X B A X | X X X X | x c x | X X A X | <u>x</u> | Diethylene Ether Diethylene Glycol Diethy. Glycol-Dialky Ether Diethy. GlycMonalkyl Ether Dieth. GlyMonobutyl Ether | X A X X | X A X X | X A X A | X A A A | X A A A | X A X B | X A X A | X A X A | |
| Degreasing Fluid Dehydrated Alcohol Deionized Water Delco Brake Fluid Denatured Alcohol | X A A | X A A A | A B X B | X A B C A | X A B C A | X A B B | X A A A | X A B A | X A — | Dieth. GlyMonoethyl Ether Diethylene Oxide Diethylene Triamine Difluorodibromomethane Digallic Acid | X X B X A | X X X A | A X X A | B X B X C | B X B X C | В Х Х А | B A B B | B X C X A | = |
| Detergent Solutions Developing Fluid (Photo) Dextron Dextronic Acid Dextrose | B A X B | A X X | A A A | A A C B | A A C B | B A B B | A X A | A X B A | | Dihydroxydiethyl Amine Dihydroxydiethyl Ether Dihydroxyethyl Amine Dihydroxypropane Dihydroxysuccinic Acid | 8 A B A | - A | A A | B A B A B | B A B A B | C | A B | C A C A A | - |
| Diacetic Acid Diacetic Ester Diacetic Ether Diacetone Diacetone Alcohol | B B B X B | X | x | X X X X | X X X X | X X B | AB | | | Diisobutyl Ketone Diisobutylene Diisodecyl Adipate Diisodecyl Phthalate Diisooctyl Adipate | | ××× | ACCC | B X X | B X X | CXX | В Х А Х | - C X X | - |
| Diacetyl Acetic Acid Diamine (Diamidogen) Diaminoethane Diammonium Orthophosphate Diamylamine | B B A B | _ _ A | C X A | X B B A B | Х В В А | X C A A | A A A | B A C | _ _ _ _ | Diisooctyl Phthalate Di-isoprene Diisopropanol Amine Diisopropyl Amine Diisopropyl Benezene | X B B | <u>x</u> | C A A | X C B B X | X C B B X | <u>x</u> <u>x</u> <u>-</u> <u>x</u> | × - x | XXCCX | |
| Diamylene Diamyl Nepthalene Diamyl Phenol Diatol Diazinone | X X X X | X X X X | A C A X | C X X X | C X X X | X X X X | X X X A | X X X X | $\frac{x}{x}$ | Diisopropyl Ether Diisopropyl Ketone Dilauryl Ether Dimethyl Amine Dimethyl Aniline | X X B X | ××× | x x x | B X B B X | B X B B X | X X X | X X C B | C X B X | |
| Dibenzyl Ether Dibenzyl Sebacate Dibromobenzene 1, 2-Dibromomethane Dibromomethylbenzene | X X X X | X X X X | C B A B | X X X X | X X X X | X X X X | СВХСХ | X X X X | _ _ _ _ | Dimethyl Benzene Dimethyl Carbinol Dimethyl Ether Dimethyl Formamide Dimethyl Ketal | X X X B | | A A X A | C B A C X | CBACX | X X X C | X B X X A | X A B X B | |
| Dibutyl Dibutyl Acetate Dibutyl Amine Dibutyl Ether Dibutyl Phthalate | X B X | X X X | A X B C B | A X C B X | A X C B X | X X C X | X X X C A | X C C X | <u>x</u> _ | Dimethyl Ketone Dimethyl Methane Dimethyl Malonate Dimethyl Phenol Dimethyl Phthalate | B X A X | x x | X A C | X A C X | X A C X | C B A X | A X A X B | В В Х | |
| Dibutyl Sebacate Dicalcium Phosphate Dichloracetic Acid O-Dichlorobenzene p-Dichlorobenzene | X A B X | <u>x</u> <u>x</u> x | B A X A | X A X X | X A X X | <u>X</u> _ X | B - X X | X A X X | = | Dimethyl Phosphite Dimethyl Sulfate Dimethyl Sulfide Dinitrobenze Dinitrotoluene | A X X X | ××× | X X A B | A X X X | A X X X | A X X X | A X X X | X X X | _ _ _ |
| Dichlorobutane Dichloro-difluoromethane Dichloroethane Dichloroethanoic Acid Dichloroether | X X B X | X X X X | A B A X X | X B X X | X B X X | X B X X | X B X X | <u>X</u> C X | | Dioctyl Adipate Dioctyl Amine Dioctyl Phthalate Dioctyl Sebacate Dioform | X X X X | <u>X</u> X X | C A B A | <u>X</u> X X | X B X X | X X X | <u>В</u> В В Х | X C X X | |

| | NR | SBR | FPM | NBR | NBR II | CR | EPDM | CSM | XLPE |
|--|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|------------------|
| Dioxane (Dioxan) Dioxethylene Ether Dioxolanes Dipentene Diphenyl | X X X X | X X X X | X X X A | X X C X | X X C X | X X X X | A X B X | X X X X | _ _ _ _ |
| Diphenyl Oxide Diphenyl Phthalate Dippel's Oil Dipropyl Amine Dipropylene Glycol | X X B A | XXX A | X C A A | X A B A | X A B A | ××× | × × – | X X C A | _ _ _ _ |
| Dipropyl Ketone Dipropyl Methane Disodium Phosphate Dispersing Oil #10 Distilled Vinegar | X X A X A | X X A X A | X A C A | X A X C | X A A X C | X A X B | X X | X B A X B | |
| Divinyl Benzene Divinyl Ether DMP Dodecanol Dodecyl Alcohol | X X A A | × × — | A X X B B | X B X A | X B X A | × × — | X X — | X B X A | |
| Dodecyl Benzene Dodecyl Toluene Douglas Fir Oil Dow Chemical 50-4 Dow Chemical ET 378 | X X X | X X A X | A A X X | X B X | X B X | X X B X | X X A X | X X B X | |
| Dow Chemical ET 588 Dow Corning #3 Dow Corning #4 Dow Corning #5, 11, 33 Dow Corning #44,55,200,220 | X A A A | A A A A | X A A A | C A A A | C A A A A | B A A A | A A A A A | B A A A | |
| Dow Corning #510, 550 Dow Corning #704, 705 Dow Corn. #710,1208,4050,6620 Dow Corning #F60,F61,XF60 Dowfume W-40, 100% | A A X | A A A X | A A A C | A B A A X | A B A X | A A X | A A A A C | A A X | |
| Dow Gen Weed Kill (phen. base) Dow Gen Weed Kill (wat'r base) Dowguard Dowper (perchloroethylene) Dow Purifloc C-31 | X X A X A | X X A X | X X A | X B A X A | X B A X A | X X A X A | X X A X | X X A X | _ |
| Dowtherm A Dowtherm E Dowtherm 209 50% Dowtherm Oil Dowtherm S.R1 | X — — | × - | A A X A | X C A | X C A | X B — | X X A | X X — | |
| Drinking Water Drycleaning Fluids Drycleaning Solvent Drycid DTE light oil | A X C X | X X X | A A — A | A C X A | A C X A | B X C B | A X X — X | A X X X X | A A X |
| Dutch Oil Dutch Liquid Earth Pitch Elco 28-EP Lub. Epichlorohydria | X X X X | X X X X | X X A A X | X X A A | X X A A X | X B C X | X X X X B | X X B X C | |
| Epoxy Resins Epsom Salts Esam-6 Fluid Essence of Myrbane Esso Fuel 208 | | A A X | X A X A | — — X A | A | A B X B | A A C X | A B X C | |
| Esso Motor Oil ND Esso Transmiss. Fluid Type A Esso WS3812 (Mill-7808-A) Esso XP90-EP Lub. Esstic 42, 43 | X X X X | X X X X | A A A A | A A A A | A A A A A | C B X B | X X X X | X X X B X | |
| Ethamine Ethanal Ethanamide Ethane Ethane Nitrile | B C C X B | | X X B A X | X X B A C | X X B A C | X C B B A | A A X A | C C B B B | |
| Ethanedioic Acid Ethanethiol Ethanoic Acid (Acetic Acid) Ethanol Ethanolamine | B X A B | — Х — В | C B B C | B X A B | B X A B | B X B B | A X A B | A X A B | _ _ _ _ |
| Ethanbyl Chloride Ether Ethine Ethocel Ethoxyethane | X X A B X | X X B X | B X A X | X B A B B | X B A B B | X X B C | C X A B X | X B B C | |

| | NR | SBR | FPM | NBR | NBRII | CR | EPDM | CSM | XLPE |
|--|-----------------------|------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|------------------|
| Ethoxyethanol Ethyl Acetate Ethyl Acetic Acid Ethyl Aceto Acetate Ethyl Acrylate | XXCCX | x X C X | B C X | CXCXX | C X X X | C X C X | A B C B B | В В X X | _ _ _ |
| Ethyl Alcohol Ethyl Aldehyde Ethyl Aluminum Dichloride Ethyl Amine Ethyl Benzene | A C X B | $\frac{-}{x}$ | B X B X A | A X X X | A X X X | B C X X | A A X A | A C X C | = |
| Ethyl Benzoate Ethyl Bromide Ethyl Butanoate Ethyl Butanol Ethyl Butyl Acetate | X B X A | $\frac{x}{x}$ | A X B X | X X A X | X X X A X | $\frac{x}{x}$ | B X X | X X A X | _ _ _ |
| Ethyl Butyl Alcohol Ethyl Butyl Amine Ethyl Butyl Ketone Ethyl Butyraldehyde Ethyl Butyrate | A B X X | | X X B | A B X X | A B X X | | | A C X X | _ _ _ _ |
| Ethyl Butyric Acid Ethyl Caprylate Ethyl Caprylic Ester Ethyl Cellosolve Ethyl Cellulose | X X X B | × × × | C X B A | X X C B | X X C B | X X C B | X X A B | X X B B | = = |
| Ethyl Chloride Ethyl Chlorocarbonate Ethyl Chloroformate Ethyl Cyanide Ethyl Cyano Acetate | B X A A | | A A X | 0 x x | x x = C = C | B C C B A | C — A A | BCCX | = = |
| Ethyl Cyclopentane Ethyl Diacetate Ethyl Dichloride Ethyl Dimethyl Acetate Ethyl Ether | X B X X | <u> </u> | A B X | A X X B | A X X B | X X X X | X X B X | X X X B | |
| Ethyl Formate Ethyl Formic Ester Ethyl Hexanol Ethyl Hexoic Acid Ethyl Hexyl Acetate | X X C X | × × — | C A X | X C C X | X C C X | В В X — | B B A | X X B B | = |
| Ethyl Hexyl Alcohol Eth. Hex. Diphanyl Phosphate Ethyl Hexyl Phthalate Ethyl Hydrate Ethyl Hydroxide | A X X A A | X X A | В Х В | A X X A B | A X X A B | X X A B | | A X A | _ _ _ |
| Ethyl lodide Ethyl Isobutyl Ether Ethyl Isobutyrate Ethyl Mercaptan Ethyl Methyl Carbinol | X X X A | X X X | B X X B A | X X X X | X X X X | X X X A | C X X | X B X X | = |
| Ethyl Methyl Ketone Ethyl Orthosilicate Ethyl Oxalate Ethyl Oxide Ethyl Pentachlorobenzene | X C A X | X A X X | X A X A | X A X B X | X A X B X | X A X X | A A X X | X A X B X | = |
| Ethyl Phthalate Ethyl Propionate Ethyl Propyl Ether Ethyl Propyl Ketone Ethyl Propyl Oxide | X X X X | X X X X | C X X X | X C X C | X C X C | X X X X | X X X X | X X 8 A B | = |
| Ethyl Silicate Ethyl Sulfate Ethyl Sulfohydrate Ethylene Ethylene Alcohol | C X X A | | A X B A A | A X X B A | A X X B A | A X X A | A X X C A | A X A A | = |
| Ethylene Bromide Ethylene Chloride Ethylene Chlorohydrin Ethylene Diamine Ethylene Dibromide | X C B X | X X B B | B B X B | X X B X | X X B X | X X B A | C C A C | X X B A X | |
| Ethylene Dichloride Ethylene Glycol Ethy. Gly. Monobutyl Ether Eth. Gly. Monoethyl Eth. Ace Eth. Gly. Monomethyl Ether | X A X C X | X A X X | B C A X | X A B C C | X A B C C | X A C X A | B A A B | X A B X B | |
| Ethylene Monoacetate Ethylene Oxide Ethylene Trichloride Ethylic Acid (See Acetic Acid) Ethylic Alcohol | C X X A | X X A | A C A B | C X X | C X A | XXX | A X X A | X X A | |



| | NR | SBR | FPM | NBR | NBR II | CR | EPDM | CSM | XLPE |
|---|-----------------------|------------------------------|-----------------------|-----------------------|-----------------------|------------------|-----------------------|-----------------------|-------------|
| Ethylic Ether Ethylidene Chloride Ethylidene Dichloride Ethylidene Perchloride Ethyl Morph, Stan. Octoate | X X X X | X X X X | X X X | B X X X | B X X X | C X X X | X X X B | C X X X | |
| Ethyne Exsiccated Alum Ex-Tri Exxon 2380 Turbo Oil F-60 Fluid (Dow Corning) | A A X X A | AXXA | A A A A | A A X X A | AAXXA | B A X X A | A A X X A | B X X A | |
| F-61 Fluid (Dow Corning) Fat Lime Fatty Acids FC-43 Heptaco. Fluorotri but. FC-75 Fluorocarbon | AAC | A X X | A A B | A A B A A | A A B A A | A A B A A | A | A A A A | |
| Feran Fermentation Amyl Alcohol Ferric Acetate Ferric Bromide Ferric Chloride | B A X A | X A | A X A | B A X A A | B A X A A | B X A | A X A | — A A A | |
| Ferric Dichloride Ferric Hydroxide Ferric Nitrate Ferric Perchloride Ferric Persulfate | A C A A | $\frac{A}{A}$ | A C A | A B A A A | A B A A | A A B A | A A — | A B A | |
| Ferric Salts Ferric Sesquichloride Ferric Sesquisulfate Ferric Subsulfate Ferric Subsulfate Ferric Sulfate | A A A A | A A A A | A A A A | A A A A | A A A A | B A A | A A A | A A A A | |
| Ferric Trichloride Ferric Trisulfate Ferriferous Chloride Ferriferous Persulfate Ferrous Acetate | A A A X | <u>A</u> | AX | A A A X | A A A X | B A B A | A _ _ X | A — — A | |
| Ferrous Ammon. Sulfate-30% Ferrous Chloride Ferrous Hydroxide Ferrous Nitrate Ferrous Sulphate | A C A A | | A C A | A B A | A B A | A B A A | — — — A | A B A | |
| Ferrous Sulfide Filter Alum Firedamp Firwood Oil Fish Oil | A X X | A X X | A A A | A A B A | A A B A | A B X | | A B X | _ _ _ |
| Flaxseed Oil Flores Martis Fluoroboric Acid Fluorinated Cyclic Ethers Fluorine (Liquid) | X A A X | X A X | A C A B | A A X | A A X | B B C | B A A C | B — A — X | |
| Fluorobenzene Fluorocarbon Oils Fluorochlorocethylene Fluorolube Iuoromethane | <u>X</u> X X | <u>x</u> <u>x</u> <u>x</u> _ | A X B | X C X | X | X X A X | X A X A | X X A | |
| Fluosilicic Acid Formaldehyde Formalin Formamide (Formylamine) Formic Acid (Formylic Acid) | A B B A X | C A X | A A X C | B B B C | B B A C | 8 8 8 8 | B A A B | A A A | |
| Formic Aldehyde — 40% Formonitrile Fraud's Reagent — 10% Freon 11 Freon 12 | B B A X | C — X X | A A A B | B X A B | 8 8 X A 8 | B C A B | A B B X B | A A A C | |
| Freon 12 & ASTM #2 0il (50/50) Freon 12 & Suniso 4G (50/50) Freon 13 Freon 13B1 Freon 14 | X X A A X | X X A A | A A A X | A A A X | A A A X | B B A A | X X A A B | B B A A X | |
| Freon 21 Freon 22 Freon 22 & ASTM #2 0il (50/50) Freon 31 Freon 32 | X X X B A | X X X B A | X X B X C | X X X A | X X X A | X X B A | X X X A | X X B A | |
| Freon 112 Freon 113 Freon 114 Freon 114B2 Freon 115 | X X A X A | X B A X A | A A B B | B B A B A | B A B A | B A A A | X X C X A | B B A A | _ _ _ |

| | NR | SBR | FPM | NBR | NBR II | CR | EPDM | CSM | XLPE | |
|--|------------------|-----------------------|-----------------------|------------------|------------------|------------------|-----------------------|------------------|------------------|--|
| Freon 142B Freon 152A Freon 218 Freon 502 Freon BF | A A A X | A A A X | X A B | A A B B | A A B B | 444B | 444 | A C A B | | |
| Freon C316 Freon C318 Freon MF Freon PCA Freon TA | A A X A | A A X B A | A A B C | A A A A | A A A A | AACAA | A X A | A | _ _ _ _ | |
| Freon TC Freon TF Freon TMC Freon T-P35 Freon T-WD602 | X C B A C | A X B A B | A A A A | A A B A B | A A B A B | A | B X B A B | A | | |
| Fruit Juice Fuel Oil Fuel Oil, Acidic Fuel Oil, #6 Fuels — ASTM Ref Fuel A | C X X X | | A A A | A | — A A A | A B B X A | X X X | A B X X | | |
| Fuels, ASTM Ref Fuel B Fuels, ASTM Ref Fuel C Fuels, ASTM #1 Oil Fuels, ASTM #2 Oil Fuels, ASTM #3 Oil | X X X X | X X X X | A A A A | A B A A | A A A A | ССВВВ | X X X X | XXB C | | |
| Fuels, ASTM #4 0il Fumaric Acid Fumarole Acid Fum. Sulf. Acid (20-25% Oleum) Fuming Nitric Acid | X B A X | X B A X | A A A C | B C A X | A C A X | B B A X | X A X X | B B A X | _ _ _ x | |
| Furaldehyde Furan (Furfuran) Furfural (Furfurol) Furfuraldehyde Furfuryl Alcohol | X X X X | X X X X | X C X X | X X X X | X X X X | CXCCX | A X A B | BXCCX | | |
| Furol Furyl Carbinol Fusel Oil Fyrquel A 60 Fyrquel 90,100,150,220,300,500 | X X A X | X X X | X X A X | X X A X | X X A X | C X A X | A X A B A | C X A X X | | |
| G.A.J. Gallic Acid Gallotannic Acid Gasoline, Regular Gasoline, Unleaded | X A A X | X B A X | X A A A A | X C A B | X C A A | X C A B C | X B B X | X B A X | | |
| Gasoline, 40% Aromatic Gasoline, 65 Octane Gasoline, 100 Octane Gaultheria Oil Gelatin | X X X A | X X X A | A A A B A | B A X A | A A X A | 8 B X A | X X X C A | XXXX | | |
| Generator Gas German Saltpeter Gibbsite Girling Brake Fluid Glacial Acetic Acid | C A A C | AAAC | AACXC | A A B C C | A A B C C | BAABC | CAAAB | BABBC | | |
| Glauber's Salt Gluconic Acid Glucose Glue Glycerin | A A A A | A A A | A A A | ACAAA | A C A A | A A A A | A A B A | A B A A | | |
| Glycerol Glyceryl Hydroxide Glyceryl Triacetate Glyceryl Trioleate Glycogenic Acid | A A B X | A A — X | A C | A A B C | A A B C | A A C | A A | A A B B | | |
| Glycol Glycol Acetate Glycol Alcohol Glycol Butyl Ether Glycol Chlorohydrin | ACAXC | AX | A A CB | A C B B X | A C B B X | A X B C B | A A A A | A X B B | | |
| Glycol Dibromide Glycol Dichloride Glycol Ethyl Ether Glycol Monoacetate Graham's Salt | XXXCA | × × — | 8 8 8 A | XXCCA | X X C C A | XXCXA | CCAA | X B X | | |
| Grain Alcohol Grain Oil Grease Green Copperas (Vitrol) Green Liquor | A A X A | A X A | B A A A | A A A A | A A A A | A | A A X A | AACAA | | |

| | NR | SBR | FPM | NBR | NBR II | CR | EPDM | сѕм | XLPE |] | | NR | SBR | FPM | NBR | NBR II | CR | EPDM | CSM | XLPE |
|--|-----------------------|--------------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|-------------------|---|--|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|------------------|---|
| Green Sulfate Liquor Grey Acetate Gulfcrown Grease Gulf Endurance Oils Gulf FR Fluids (emulsion) | A B X X | A X X X | A X A A | A B A A | А В А А | A B B B | A X X X | A X X X | 1111 | | Hydroch.Acid, 38%,30.1BE Hot Hydroc. Acid, 38%,30.1BE Cold Hydrochloric Acid, 50% Hydrochloric Acid, 100% Hydrochloric Acid, 3 Molar | X B A X C | X B C X C | A A A A | X B X X C | X B X C | X B X C | C A C C A | C A B X B | |
| Gulf FRG Fluids Gulf FRP Fluids Gulf Harmony Oils Gulf Hi-Temp Grease Gulf Paramount Oils | A X X X | A X X X | A B A A | A X A A | A A A | A X B B | A B X X | A X X X | _ _ _ | | Hydrochloric Ether Hydrocyanic Acid Hydro-drive MiH50, Pet. Base Hydro-Drive MiH10, Pet. Base Hydrofluoric Acid | B X X X | B X X | A A A X | C B A A | C B A A | B C B C | C B X X | B A X A | _ _ _ _ |
| Gulf Security Oils Halite Halothane Halowax Hannifin Lube A | X A X X | X A X X B | A A A A | A X X A | A X X A | B X X A | X A X X | X A X A | _ _ _ _ | | Hydrofluoric Acid, Anhydrous Hydrofluoric Acid, 10% Hydrofluoric Acid, 50%, 24BE Hydrofluoric Acid, 65% Hydrofluoric Acid, 65% Hot | X B C C X | X B C C X | A X C | X B X X | X B X X | C B C C C | C A B X | A A A C | _ _ _ |
| Hartshorn Heavy Benzine Heavy Water HEF-2 (High Energy Fuel) Helium | A X A X A | X A X A | A A A | X A B A | X A A B | B B X A | A X A X A | B X A X A | _ _ _ | | Hydrof. Acid, 75%, 30.1BE Hydrofluoric Acid, 75%, Hot Hydrofluorobaric Acid Hydrofluorosilicic Acid Hydrogen Bromide | X A A B | Х Х В | X C A | X X B X | X X B X | X X B X | C X B | B X A | - |
| Hepar Calcis Heptachlor in Petrol. Solvents Heptanal n-Heptane Heptane Carboxylic Acid | A X X X | $\frac{A}{X}$ | A X A | A X A C | A X A C | В Х А | A X X | A X B B | | | Hydrogen Carboxylic Acid Hydrogen Cyanide Hydrogen Dioxide, 3% Hydrogen Dioxide, 10% Hydrogen Dioxide, 30% | X B B C | B | A A A | B B C C | B B C C | B C B C X | | A B B C | |
| Heptyl Ablehyde Heptyl Carbinol Heptyl Hydride Hexachlorodipheylmethane Hexahydrobenzene | X B X X | X B X X | A B A X A | A A X A | A A X A | X B A X B | X A X X | X A B X B | | | Hydrogen Dioxide, 90% Hydrogen Gas. Cold or Hot Hydrogen Oxide Hydrogen Peroxide, 3% Hydrogen Peroxide, 10% | X B A B | B A — | A A A A | X A B C | X A B C | X C B C | C B A B | C A B B | - |
| Hexahydrophenol Hexahydropyridine n-Hexaldehyde Hexalin Hexamethylene | C X C X | $\frac{\overline{x}}{x}$ | A C C A A | B X X B B | B X X B B | A A A X | C X B C X | C X X C X | | | Hydrogen Peroxide, 30% Hydrogen Peroxide, 90% Hydrogen Sulfide, Dry, Cold Hydrogen Sulfide, Dry, Hot Hydrogen Sulfide, Wet, Cold | C X A X | — X X | A X X X | C X A X | C X A X | X A B A | B C A A | C C A C B | _ _ _ |
| Hexanapthene Hexane n-Hexane-1 Hexanedioic Acid Hexanol | X X X A | X X A | A A A B | A A B A | A A B A | 8 8 8 X 8 | X X B | 8 8 8 A | | | Hydrogen Sulfide, Wet, Hot Hydrolube-water/ethy.glycol Hydroquinol Hydroquinone Hydroxypro. Tricarboxy. Acid | X B B A | X X X | X C X | X A C C B | X C C B | B X X B | A X — | C A X | _ _ _ _ |
| Hexane-3-one n-Hexene-1 Hexone (Hexon) Hexyl Acetic Acid Hexyl Alcohol | X X C A | X X A | X A X B | X A X C A | X A X C A | X B X B | Х В В | X B X B A | | | Hydroxyacetic Acid. 10% Hydroxybenzene Hydroxybutane Hydroxybutanedioic Acid Hydroxyether | X X A A X | × - x | X A A B | X A B C | X A B C | X C A C C | X C A X A | X C A B | _ _ _ _ |
| Hexyl Hydride Hexyl Methyl Ketone Hexylamine Hexylene Hexylene Glycol | X C X A | X X X A | A X X A | A C A A | A X C A A | B X B A | x x / x c | B X C B A | | | Hydroxyethyl Acetate Hydroxyethyl Amine Hydroxyformic Acid Hydroxyoctane Hydroxysuccinic Acid | C B A B A | _ A _ | A C A B A | C B A B | C B A A B | X B A C | A B A X | X B A B | ======================================= |
| High Viscosity Lubricant, U4 High Viscosity Lubricant, H2 HiLo MS #1 Hi-Tri Houghto-Safe 271 (Water & Glycol) | | A X X A | A A X A B | A X X A | A X X A | B B X X B | A A X A | | | | Hydyne Hyjet Hyjet 3, S, W Hykil #6, 33%, Water 67% Hypnone | B X X C | 8 X X — | X X X X | B X C X | B X C X | B X X X | A X X A | X X X | — — A |
| Houghto-Safe 620 (Water & Glycol) HouSafe 1010, Phos.Ester HouSafe 1055, 1120 Phos.Est. HouSafe 5040 (Water-oil emuls) Hydrargylite | | A X X X | B A A C | A X X A B | A X X A B | B X X B A | A A X A | X X X B | | | Hypo (Hypochlorite) Hypochlorous Acid I.P.A. Ice Spar (Stone) Industron FF44,48,53,80 | A B B A X | <u>X</u> _ X | A A A | A X B B | A X B B | A X B A B | A B A X | A - X | _ _ _ _ |
| Hydrargyrum Hydrated Baryton Hydrated Lime Hydraulic Fluids Hydraulic Oil (Petroleum) | A A X X | A A X | A A A A | A A X A | A A X A | A A X B | A A B C | A A X B | _ _ A | | lodine (Iodum) lodine Pentafluoride lodobutane lodoethane lodoform | X X X | × × × – | C X B | В X X X | В X X — | X X X — | B X C A | В X X — | <u>A</u> |
| Hydrazine Hydrazina Benzene Hydrobromic Acid Hydrobromic Acid, 40% Hydrobromic Acid Gas | X A B A B | <u>x</u> _ x | C A A X | B X X X | B X X X X | C X C B X | A C A X | B C A A X | | | lodopentane Iron Acetate Iron Chloride Iron Dichloride Iron Hydroxide | X A A C | X | X A C | X A A B | X A A B | X B B | X X A — | X A A B | = |
| Hydrocarbons — Alicyclic Hydrocarbons — Aliphatic Hydrocarbons — Aromatic Hydrocarbons — Chlorinated Hydrocarbons — Normal | X X X X | X X X X | A A A A | B A C X A | B A C X A | X B X X B | X X X X | X B X X B | A | | Iron Monosulfide Iron Nitrate Iron Perchloride Iron Persulfate Iron Protochloride | A A A A | A A A | A — — A | A A A A | A A A A | A B A B | — — — A | A — — A | = |
| Hydrocarbons — Olefinic Hydrocarbons — Saturated Hydrochloric Acid, 10%, 6.6BE Hydrochloric Acid, 20% Hydrachloric Acid, 25%, 16.0BE | | — X A B B | A A A A | A A B B | A A B B | — В В С | — A A | — A A | | | Iron Salts Iron Susquichloride Iron Sulfate Iron Sulfide Iron Susquisulfate | A A A A | A A A A | A A A A | A A A A | A A A A | B A A | A A A | A A A A | |



| | NR | SBR | FPM | NBR | NBR II | CR | EPDM | сѕм | XLPE | 1 | | NR | SBR | FPM | NBR | NBR II | CR | EPDM | CSM | XLPE |
|---|-----------------------|------------------|-----------------------|------------------|-----------------------|-----------------------|-----------------------|-------------------------------------|-----------------------|---|---|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|------------------|------------------|------------------|-------------------|
| Iron Tersulfate Iron Trichloride Iron Vitrol Isoamyl Acetate Isoamyl Acidic Esther | A A X C | A A X | A A X X | A A X X | A A X X | A B A X | A A B B | A A X C | — — A A | | Lead Sulfanate Lead Sulfate Lead Tetraethyl Lead Trinitro Resorcinol Lehigh X1169, X1170 | B X B X | В Х Х | A A A A | B B B A | B B B A | A X A B | A X X | A X B | _ _ _ |
| Isoamyl Alcohol Isoamyl Aldehyde Isoamyl Bromide Isoamyl Butyrate Isoamyl Chloride | A X X X | A X X X | A B X A | <u> </u> | A X X | A X X X | A X X | A X X X | _ _ _ | | Leucogen Lichenic Acid Light Aniline Light Grease Light Oil, Residual | A C X X | <u>X</u> X | A A A | A X A A | A X A A | A CXX | A B X | A CXX | |
| Isoamyl Ether Isoamyl Phthalate Isobutane Isobutanol Isobutyl Acetate | X X X B X | $\frac{x}{x}$ | C A B X | C A B X | C X A B X | X - B X | X A C | C X X A C | | | Ligroin (Ligroine) Lime Lime, Agricultural Lime, Caustic Lime, Soda | X A A A | X A A A | A A A B | A A A A | A A A A | B A A A | X A A A | C A B B | = |
| Isobutyl Alcohol Isobutyl Aldehyde Isobutyl Amine Isobutyl Bromide Isobutyl n-butyrate | B C C X | | B X X B C | B X X X | B X X X | B C X | A B X A | A C X | A A — | | Lime and Water Lime Acetate Lime Bisulfite Lime Bleach Lime Hydrate | ACCBA | A C A B A | A A A | A B A A | A B A A | A A B A | A CAA | B A B A | A |
| Isobutyl Carbinol Isobutyl Chloride Isobutyl Ether Isobutylene Isobutyric Acid | A X X X A | | A B B A | A X B C X | AXBCX | A X - B | 4 × 4 | $\frac{A}{X}$ | | | Lime Nitrate Lime Saltpeter Lime Sulfur (dry) Lime Sulfur (wet) Limestone | AAXBA | A | A A A A | A | AAXAA | A A A A | 44004 | A B B A | — A A |
| Isododecane Isooctane Isopentane Isophorone Isopropanol | X X X A | X X X X | A A A X A | B A X B | B A X B | A B X X A | X X C B | A B X X A | | | Limonene Lindol, Hydraulic Fluid Linoil Linoleic Acid (Linolenic Acid) Linolic Acid | X X X X | X X X | A B X A A | C X B B | C X X B B | X C X X | X X X X | XXXCC | |
| Isopropanol Amine Isopropyl Acetate Isopropyl Alcohol Isopropyl Amine Isopropyl Benzene | B X A B X | $\frac{1}{X}$ | XAXA | B X B X | B X B X X | XAXX | B B X X | C X A C X | A A — | | Linseed Oil Liquidfied Petroleum Gas Liquid Oxygen Liquid Rosin (Retinol) Liquid Soap | X X X A | X X X | A A A A | A A X A | A | BBXAA | B X X A | B B X B A | A |
| Isopropyl Carbinol Isopropyl Chiloride Isopropyl Dienacetone Isopropyl Ether Isopropyl Methyl Benzenes | B X X X | XXXX | B B X C A | B X X C X | B X C X | B X C X | A X X X | A X X C X | | | Liquimoly Lithium Hydroxide Lithium Salts Luboil-Lube Oils Lubricat. Oil (Crude & Refine) | <u> </u> | × × × | A A A | A A A | A A A | B B B | <u>×</u> × × | x cc | A A |
| Isopropyl Toluene Japanese Gelatin Jet Fuels (JP1 to JP6) (A&A1) Jet Fuel (JPX)(MIL F 25604) Jew's Pitch | X A X X | X X X | A A X A | X B A A | X B A A | X B C C B | <u>X</u> X X X | X C C B | X A A | | Lye Lysol Macassar Gum (0il) Maddrell's Salt Magnesium Acetate | B A A X | 8 - A X | <u>В</u> А Х | C B B B | C B B X | B B B X | <u>В</u> — А X | В — А | = |
| Kalilauge Kalinite Kandol Kel F Liquids Kerosene | B X X | A X A X | C A A B A | CAAAA | C A A A | B A B B | B A X A X | A A X A C | | | Magnes. Ammonium Sulfate Magnesium Bisulfite Magnesium Carbonate Magnesium Chloride, 30% Magnesium Chloride, 100% | BAAA |) A A A | A A A | BAAA | B A A | A B A A | A C A A | A A A | — A A |
| Kerosene 10%, 90% Soap & Water Kerosene 95%, 5% xylene Keto Hexamethylene Ketone Ketones, Aliphatic, Sat. | $\frac{-}{x}$ | | A X X | $\frac{-}{x}$ | A X X | - x c | | | A A A | | Magnesium Chloride, 150°F Magnesium Hydrate Magnesium Hydroxide Magnesium Nitrate Magnesium Oxide | 444 | A A A | B A A | | В В А | — В В А | A A A | A A A | A A A |
| Ketones, Aliphatic, Unsat. Ketones, Aromatic Ketopropane Keystone #87HX Grease Krystallin | XCXX | X | XXXAA | XXXX | X X A X | XXX | A A X B | X X X C | | | Magnesium Sulfate Maize Oil Maleic Acid Maleic Anhydride Maleinic Acid, 25% | AXBBC | ×Þ | A A A A | A | A X X | A B A X | AACCX | A B C X | <u>A</u> |
| Kurrol's Salt Kyanol Labarrague's Solution 20% Lacquer Solvents Lacquer Solvents (Synthet) | A X X X | X X X | A X X | A X X X | A X X X | A C X X | B X X | C X X | — — — A A | | Malic Acid Malonyl Nitrile Malt Salt Manganese Sulfate Manganese Sulfide | AABBC | B A | A A A | B A B A | B A B A A | CABA | × 4 | В — А | |
| Lacquers Lacquers (synthetic) Lactic Acid (Cold) Lactic Acid (Hot) Lactol | XXCCX | X C C X | XXACA | XXCCC | xxccc | X B C X | X X B C X | X X A B | A A A A A | | Manganese Sulfite Maple Sugar Liquors Marsh Gas Master Kill Emulsion MCS 312 | CAXIX | × × | A A C A | A A A X | A A A A X | A B A X | A X X | A A B X | <u>A</u> <u>A</u> |
| Lard Laughing Gas (Nitrous Oxide) Lauryl Alcohol Lavender Oil Layor Caranga | X A A X A | $\frac{x}{x}$ | A A B B | A A B B | A A B B | В — С В | c c | C A X | A | | MCS 352, 463 M.E.A. M.E.K. Mercuric Chloride Mercuric Cyanide | X C X B A | Х Х В А | X X A | X C X A B | X C X A B | X C X B | A A A | X X A | — A A |
| Lead Acetate Lead Arsenate Lead Chloride Lead Nitrate Lead Styphnate | B B B B | X A A | X A A | 8 B | <u>В</u> В В | A B B A | A A | <u>A</u> <u>A</u> <u>A</u> <u>A</u> | A A A A | | Mercurous Nitrate Mercury Mercury Bichloride Mercury Chloride Mercury Vapor | AABBX | A A X | A A A X | B A A X | B A A X | B A B B | A A A X | A A A X | A A A A |

| | NR | SBR | FPM | NBR | NBR II | CR | EPDM | сѕм | XLPE | | NR | SBR | FPM | NBR | NBR II | CR | EPDM | сѕм | XLPE |
|--|-----------------------|--------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|-------------|--|-----------------------|-------------------|------------------|-----------------------|-----------------------|-----------------------|------------------|------------------|--------------------------|
| Mesity! Oxide (Ketone) Methadiene Methally! Alcohol Methana! - 40% Methanamide | X X A B A | X X A | X A B A X | X C A B | X C A B | X X B A | B X A A | X X A | | Mineral Thinner Miners Oil Mirabilite Mittel H.N.A. M.M.V. | X A C A | X A A | X A X A | X A X A | X A X A | X A X | X A A | X A X A | |
| Methane Methanol Methyl Acetate Methyl Acetoacetate Methyl Acetone | X A X C | X X X | A C X X | A X X | A X X X | B C X | X B A X | B A B X | A A A | Mobil Jet 2 Mobil SX-90 Oil Mobil XRM 206A Mobil 240TE.HF.1100.1110.1120.1130 Mobil Nyvac 20, 30 | XXX | X X A | A B A A | X X A | X X A | X X B A | X X A | XXX | = |
| Methyl Acrylate Methyl Acrylic Acid Methyl Alcohol Methyl Alcohol - Wood Methyl Amine | X A A | X A A | X B C X | X A A B | X A A B | C B A A | B B B | X A A X | — A A A | Mobil Velocite C Mobil Gas WA200 Type A, ATF Mobil Oil SAE 20 Mobiltherm 600 Mobiltux | X X X | X X X X | A A A A | A A A | A A A A | 8 8 8 8 | X X X X | X B B | = |
| Methyl Amyl Acetate Methyl Amyl Alcohol Methyl Amyl Carbinol Methyl Amyl Ketone Methyl Aniline | X A A | <u>X</u> | X B — | X A A | X A A | <u>X</u> A | <u>X</u> | B A A — | 444 | Molasses Molten Sulfur Molysite Monoammonium Phosphate Monobromo benzene | A A A X | A A A X | A A A A | A A A X | A X A A X | A X B A X | A A A X | A A A X | $\frac{\overline{X}}{A}$ |
| Methyl Benzene Methyl Bichloride Methyl Bromide Methyl D-Bromide Methyl Butanol | X X C X A | $\frac{x}{x}$ | A B A B | C X C X A | C X C X A | X X X X A | X C A X | X X X A | | Monobromo Trifluoromethane Monobutyl Ether Monochloroethane Monochloroacetic Acid Monochloroacetone | X B B X | <u>x</u> <u>x</u> | X A B | CCX | CCXX | X B X C | - cxx | X B X B | = |
| Methyl Butanone Methyl Butyl Ketone Methyl Butyrate Methyl Caritol Methyl Cellosolve | $\frac{x}{x}$ | $\frac{x}{x}$ | $\frac{x}{x}$ | X X C C | X X C C | XXX | X B X B | X X X A B | | Monochlorobenzene Monochlorodifluoromethane Monochlorophenol Monochlorotrifluoromethane Monoethanolamine | X X X B | <u>×</u> × × – | A X B X C | X X X B | X X X X B | X X X | X X X B | X X X B | A A A |
| Methyl Cellulose Methyl Chloride Methyl Cyanide Methyl Cyclohexane Methyl Cyclopentane | B X B X | X X X | X B X B A | B C X | B X C X | B X A X | B C A X | B X B X | A A | Monoethyl Amine Monoisopropanol Amine Monomethyl Amine Monomethyl Aniline Monomethyl Ether | C B X X C | | × 000 | C B X X | C B X X | | ××× | CCXXX | = = = |
| Methyl Ether Methyl Ethyl Ketone Methyl Formate Methyl Hexane Methyl Hexanol | X X X A | X X X | X X A B | A X X A | A X X A | X B A | A A X | B X C B A | A A | Mon'sod. Acid M'than'ars'nat' Monovinyl Acetate Monovinyl Acetylene Monsell's Salt Mopar Brake Fluid | X B A | X A A | | X A C | X A A C | A X B A B | X A A | X B A B | = |
| Methyl Hexanone Methyl Hexyl Carbinol Methyl Hexyl Ketone Methyl Hydrate Methyl Hydride | X X A X | | X C A | X B X A | X B X A | — х А В | | X X A B | « | Morea Premic Morrhua Oil Mosaic Gold Motor Spirits Muriate of Ammonia | A X A X A | <u>×</u> | A A | B A B | B A B A | B B A | A X A | B A B A | |
| Methyl Hydroxide Methyl Iodide Methyl Isobutyl Carbinol Methyl Isobutyl Ketone Methyl Isopropyl Ketone | A A B X | <u>A</u> X | C X X | A X B X | A X B X | A X A B X | B A A X C | A A X | A A A | Muriatic Acid Mustard Gas Muthmann's Liquid Naptha Naptha - Coal Tar | A X X | ×× > | 44 44 | X X A X | X X X X | XAXCX | O4 XX | B A C X | |
| Methyl Methacrylate Methyl Methane Methyl Normal Amyl Ketone Methyl Oleate Methyl Phenol | X X X X | X X X X | X A X B A | X A X X C | X A X X C | X B X X | C X C X | A B X X B | A | Napthalene (Napthaline) Napthenic Acid Napthylbenzene Natural Gas (Dry) Natural Gas (Wet) | X X C | ×××c | 44 4 | X B X A | X B X A | X | ×× 0 | X A A | A A A |
| Methyl Polysiloxanes Methyl Proponal Methyl Propyl Benzene Methyl Propyl Carbinol Methyl Propyl Ether | X A X A | A X | A X B | A A X A X | A X A X | X X — | A X | A X A B | 11111 | Navee Neet's Foot Oil Neohexane Neon Neosol | XXAA | XXA | AAC | C A A A | C A A A | <u> </u> | B A | × | = = |
| Methyl Propyl Ketone Methyl Salicylate Methyl Acetal Methylacrylic Acid Methylallyl Acetate | X X B X | x x x | X B X B X | x x x | $\frac{x}{x}$ | X X C B | B C A B | X X B B | A A | Neutral Oil Neu-Tri Neville Acid Nevoll Nickel Acetate | X X A | ××× | A A B A | A C C B | A C C B | A CCB | <u>В</u> А | | <u>A</u> |
| Methylallyl Chloride Methylated Spirits Methylene Bromide Methylene Chloride Methylene Chlorobromide | X A X X | <u>х</u> х х | C B B X | X A X X | X A X X | B X X | A C X | X A X X | 84 | Nickel Ammonium Sulphate Nickel Chloride Nickel Nitrate Nickel Plating Soln. Nickel Salts | A A A | 4 4 4 | 444 4 | A A B A | A A B A | A A B | 4 4 4 | A A A A | A A A A |
| Methylene Dichloride MIBK Milk (Whole) Milk Acid - 50% Milk of Magnesia | X X B C A | X X B A | X X A A | X X B C B | X X B C B | X A B B | X B A B | X X A A | 44 | Nickel Sulfate Nickelous Sulfate Nicotine Bentonite Nicotine Salts Nicotine Sulfate | B A A | В А — А | A C C | A A A A | A A A A | A A A | A A | 44 | A A A |
| Mine Fluid 3XF Mineral Naptha Mineral Oil Mineral Pitch Mineral Spirits | X X X | ×××× | A A A A | A A A A | A A A | CBBC | X X X | C B B B | — A A | Niter - Potassium Nitrate Niter - Sodium Nitrate Niter Cake Nitrana 2 & 3 Nitratine | A B A B | <u>A</u> | A A C A | A C A B C | A C A B C | A B A B B | A A A | A A A A | _ _ A |



| | NR | SBR | FPM | NBR | NBR II | CR | EPDM | сѕм | XLPE | - | NR | SBR | FPM | NBR | NBR II | CR | EPDM | сѕм | XLPE |
|---|-----------------------|---------------------|-----------------------|------------------|-------------------|------------------|-----------------------|-----------------------|----------------------|--|-----------------------|--------------------------|-----------------------|-----------------------|-----------------------|-----------------------|------------------|-----------------------|------------------|
| Nitration Benzol Nitric Acid — 10%, 7.5 BE. Nitric Acid — 25% Nitric Acid — 35%, 2610 B Nitric Acid — 50% | | x x x x | — A A A | | | B C X | — В В С Х | — В А В | A A A A A | Olein Oleum Oleum Lini Oleum Spirits Olive Oil | X X X X | X X X | B A A | B X A C | B X A C A | C X B X B | X B C A | C B C B | |
| Nitric Acid — 69%, 42.1 BE. Nitric Acid — 86%, 46.5 BE. Nitric Acid, Conc. Nitric Acid, Crude Nitric Acid, Dilute | X X X X | X X X | B B A A | X X X X | X X X X | X X X B | X X A | B B C A | A A A A | Oronite 8200, 8515 Orthoboric Acid Orthochloroethyl benzene Orthodichlorobenzene Orthodichlorobenzol | X A X X | X A X X | A A A A | B A X X | B A X X | A X X | X A X | X X X | _ _ _ |
| Nitric Acid — Red Fuming Nitrobenzene Nitrobenzine Nitrocalcite Nitrocarbol | X X A | X X A | B A A C | X X A X | X X A | X X A C | X C C A A | X X A C | X A — | Ortho-hydroxybenzoic Acid Orthoxylene OS 45 Type III OS 45 Type IV OS 70 | C X X X | X X X | — A A A | X X B B | X X B B | X A A | — X X | — Х В В | |
| Nitroethane Nitrogen Nitrogen Fertilizer Soln. Nitrogen Tetroxide Nitroglycerine | B A X | A X | C A C | X A B X | X A B X | C A B X C | B A C | В А Х | | Oxalic Acid Oxyethylene Succinic Acid Oxygen — Cold Oxygen — 250-400°F Oxymethylene — 40% | B A B X C | В X X | C A A B | C B C X C | C B C X C | B C A X C | AXBX | B A X | A — A |
| Nitrohydrochloric Acid Nitromethane Nitromuriatic Acid Nitrooctane 1-Nitropropane | X B X X | X C X | A X A C | X X X | x x x | XCXCC | C A C A | B C B — | | Oxymuriate of Tin Ozone P-D-680 P-S-661b Paint Thinner Duco | A X X X | A X X X | A A A B | A A A | A X A A | A B X C C | B X X | A C C X | A |
| Nitrous Acid Nitrous Monoxide Nitrous Oxide Nitrosyl Chloride Nitroxanthic Acid | - A C | - - | A A A | A A B C | A A B C | — В С | — — — B | A A A | A | Painter's Naptha Paint Oil Palm Oil Palmitic Acid Paper Maker's Alum | X X C A | $\frac{x}{x}$ | — A A | X A A A | X A A A | X C B A | | A B B | A A A |
| Nonanoic Acid Nonenes Norge Niter Norge Saltpeter Norway Saltpeter | X A A | 444 | A A A | A A A A | A A A A | | — A A | X X A A | | Para San 10% Paradichlorobenzene Paradichlorobenzine Paradichlorobenzol Paradihydroxybenzene | A X X C | X X X | C A A | B X X X | B X X X | A X X X | | A X X | <u>A</u> |
| Norwegian Saltpeter N.P.N. O-A-548-A O-T-634-b Oakite Alkaline Materials | A B X A | A X — | A B A | A C B | A C B | A B X A | A X | A B X | | Paraffins Paraform Paraformaldehyde Paraldehyde Par-al-ketone | X X C X | X X X | A C C X X | A B B C X | A B B C | В В В Х | X — A X | <u>x</u> _ x | _ A _ |
| Oakite — 0.C. 31 & 32 Oakite — 0.C. 33 & 34 Oakite — 0.C. 36, 84H, 84M Oakite — 0.C. 85 Oakite — 0.C. 88 | C X C X | | = | 1111 | | C X C X | | = | | Paraxylene Paris Green & Lime 37% Parker O Lube Patent Alum Peanut Oil | X X A X | X B A | A A A | C A A A | C A A A | X A A B | X X A C | X B A A B | |
| Oakite — O.C. 131 Oakite — Cryscoat FH Rinse Oakite-O Drycid & O.F.M.184 Oakite — O Stripper S.A. Oakite Solvent Materials | C X C X | - | = | _ _ _ x | - x | C X X X | _ _ _ _ | = | | Pear Alum Pear Oil Pearl Ash Pelarbonic Acid Pelargonic Acid | A C A X | _ A _ | — X A — | A X A | A X A | A X A | В А — | C A B X | |
| Octachlorotoluene Octadecane Octadecanoic Acid Octadecatrienoic Acid Octafluoroccyclobutane | X X X X | X X — | A A B — | X A B X | X A B X | X B B X | X X B — | X B C — | | Pentachlorodiphenyl Pentachlorodiphenyl oxide Pentachloroethane Pentachloroethylbenzene Pentachlorophenol | X X X X | | — A A | X X X X | X X X X | X X X X | _ _ _ x | _ x _ | |
| Octane n-Octane Octanol 2-Octanone n-Octene-2 | X X B X | <u>x</u> <u>x</u> _ | A A B X A | A A X | A A X | | | X X B X | <u>A</u> | Pentachlorophenylbenzoate Pentachlorodiphenyl Ketone Pentahydroxy Hexoic Acid Pentamethylene Amine Pentane | X X X X | $\frac{\overline{x}}{x}$ | | X X C X A | X X C X A | X X X B | _ _ x | — В Х С | |
| Octoic Acid Octyl Acetate Octyl Alcohol n-Octyl Alcohol Octyl Aldehyde | C X B B | X B B | X B B | C X A X | C X A X | _ B B | | B A A X | | n-Pentane n-Pentane, 2 Methyl n-Pentane, 2-4 Dimethyl n-Pentane, 2 Methyl, 3 Methyl n-Pentane, 3 Methyl | X X X | X X X | A A A A | A A A | A A A | A B B A B | X X X | B B B | |
| Octyl Amine Octyl Carbinol Octylene Glycol Octylic Acid Octylic Alcohol | C A C B | | X B A B | C A C A | C A C A | _ _ _ B | _ _ _ A | C A A B A | | 2, 4-Pentane Dione Pentanoic Acid Pentanoi Pentanone Pentasol | C A A X A | — A X A | X A X A | X X A X | X X A X | X X A X A | A A B | X A X A | |
| Oil of Acetone Oil of Bitter Almonds (Art.) Oil of Hartshorn Oil of Mirbane Oil of Palma Christi | B X X X B | | X A A A | X X A X | X A X A | C X X A | A C C B | A X X X | | Pentasodium Triphosphate Pentene Pentene-2, 4-Methyl Pentyl Amine Pentyloxypentane | X X C | <u>x</u> _ x | | X B C C | Х В С С | X A B X | | x c c | |
| Oil of Turpentine Oil of Vitriol Okonite Olefiant Gas Oleic Acid | X X A X | X A X | A A A | A A A | A A A | | Х С В | X C A A B | _ _ _ A | Perchloric Acid Perchloroethylene Perchloromethane Permachlor Peroxide — 3% | A X X B | <u>x</u> _ | A C A | X X X B | X X X X B | A X X B | B X X B | A X — B | A - - A |

| | NR | SBR | FPM | NBR | NBR II | CR | EPDM | сѕм | XLPE | | NR | SBR | FPM | NBR | NBR II | CR | EPDM | сѕм | XLPE |
|--|-----------------------|--------------------|------------------|-----------------------|-----------------------|------------------|-----------------------|-----------------------|-------------|--|------------------|--------------|-------------|------------------|-----------------------|------------------|------------------|-----------------------|------------------|
| Peroxide — 10% Peroxide — 30% Peroxide — 90% Peroxydol Peroxyhydrate | B C X B A | _ _ _ A | A A A | C C X B A | C C X B A | C X B A | B B C A | BCCA | A A A | Plating Solution—Lead Plating Solution—Nickel Plating Solution—Platinum Plating Solution—Silver Plating Solution—Tin | A B B | 1111 | | B | B | B A | | | _ _ _ _ |
| Peru Saltpeter Petrol Petrolatum Petrolene Petroleum—Below 250°F | B X X X | X X X | A A A | C A A A | C A A A | 8 8 8 B B | X X X | A X B B C | — A X | Plating Solution—Zinc Polyethylene Glycol Polyformaldehyde Polyoxymethylene Polypropylene Glycol | B A X A | X X A | A C A | A X B A | A X B A | | _ _ _ _ | A A | _ _ _ _ |
| Petroleum—Above 250°F Petroleum—Crude Petroleum—Ether Petroleum Naptha Petroleum Oils | X X X X | X X X | B A A A | C A A A | C A A A | X C B B B | X X X | X X X X | × × – | Polyvinylacetate Emulsion Potash Potash—Alum Potash—Caustic Potassa | B A B B | B | 0400 | CACC | CACC | B | A B B B | B A A A | _ _ _ _ |
| Petroleum Pitch Petroleum Spirits Petroleum Thinner Phene Phenetole (Phenetol) | X X X X | × × × | A A C | A X X | A X X X | B B X X | X X X | $\frac{X}{X}$ | | Potassium Acetate Potassium Alum Potassium Aluminum Sulfate Potassium Bicarbonate Potassium Bichromate | B A A X | 11111 | B A A A A | B A A A | B A A A | B A A B | A A A | B A A B | — — A |
| Phenic Acid Phenmethylol Phenol Phenol 70%, 30% Water Phenol Polysiloxane | X C X X | <u>X</u> X X | A A A A | X X X A | X X X A | CCXXX | occx | C B X X | \ | Potassium Bisulfate Potassium Bisulfite Potassium Borates Potassium Bromide Potassium Carbonate | 4444 | 11111 | 4444 | 4444 | A A A A | 4444 | — — A A | A A A A | — A A |
| Phenol Sulfonic Acid Phenol Trinitrate Phenolates Phenoxide Phenoxin | X X X X | × × × | Х В В А | XXX | X X X C | XXX | _ _ _ x | $\frac{x}{x}$ | 1111 | Potassium Chlorate Potassium Chloride Potassium Chromate Potassium Chromic Sulfate Potassium Cupro Cyanide | A A A A | 11111 | 44 4 | A A A A | A A A A | A A A | A A — A | A C A | |
| Phenoxybenzene Phenyl Acetate Phenyl Aldehyde Phenyl Amine Phenyl Benzene | X C X X | <u>X</u> X X | A X X A | X X X X | X X X X | X X C X | X B B X | CCXCX | 11111 | Potassium Cyanide Potassium Dichromate Potassium Hydrate Potassium Hydroxide Potassium Hypochlorite | A X B B C | | 00>> | AACCX | AACCX | AABBC | A A B B | A B A A B | A A A |
| Phenyl Bromide Phenyl Carbinol Phenyl Chloride Phenyl Ethane Phenyl Ether | X C X X | X X X | B A A A | X X X X | X X X X | X C X X | X C X X | X B X C | | Potassium lodide Potassium Muriate Potassium Nitrate Potassium Nitrite Potassium Oxide | — A A A | | A A A | A A A B | A A A B | A A A A | A A A | A A A | _ A _ |
| Phenyl Ethyl Ether Phenyl Formic Acid Phenyl Hydrazine Phenyl Hydride Phenyl Hydride | X B A X | Х В Х Х | X A A A | X X X X | X X X X | X A X C | X B X C | X B X C | 11111 | Potassium Permanganate Potassium Phosphate Potassium Silicate Potassium Sulfate Potassium Sulfide | A A A | 1111 | A A A A A | C A A | C A A A | C A A A | A A A A A | B A A A | A — A |
| Phenyl Methane Phenyl Methyl Ketone Phenylic Acid Phorone Phosphate Esters | X C X X | <u>X</u> X X X | A X A A | C X X X | C X X X | X C X | X A C C C | X X C X | | Potassium Sulfite Potassium Thiosulfate Potato Oil Potato Spirit Prestone | A A A A | 11111 | A A A A | A A A A | A A A A | A A A A | A A A | A A A A | A - - |
| Phospholeum Phosphoric Acid, 10% Phosphoric Acid, 20% Phosphoric Acid, 50% Phosphoric Acid, 85% | X A B C | - C X | — A A A | A C X | A C X | X B B B | A A B B | A A B | A A A A | Producer Gas PRL Hi-Temp. Hydr. Oil Propane Propanediamine Propanediol | C X X B A | - - | A A A A | A B A B | A B A B | 888 | C X A | B X B C A | A A — |
| Phosphoric Acid, Conc. Phosphoric Acid, Crude Phosphoric Acid, 3M Phosphorous Oxychloride Phosphorous Trichloride Acid | C C B X X | <u>х</u> В — | A A A A | X C X | X X X | B C C X X | B C A A | B A X X | 444 | Propanetriol Propanol 2-Propanone Propanepropionitrile Propenal | A A B X B | × | AAXAA | A B X A B | A B X A B | 4408 | A B A X | A A B B B | A |
| Photogen Pickle Alum Pickling Solution Picric Acid (Molten) Picric Acid (Water Solution) | X A C C A | - - | A A B A | A C B | A A C B | C A C C B | X A C C B | C A A A | | Propene Propene Oxide Propenol Propenyl Hydrate Propenylanisole | X A X | 11111 | A B A B | X A A X | X A A X | XX44 | X B A A | X X A A X | |
| Picronitric Acid Pimelic Ketone Pinacol (Pinacolin) Pine Oil Pinene | C X A X | X A X | A A A | C X A B | C X A B | C A X | B C X | A X X | _ _ A | Propionic Acid Propionitrile Propyl Acetate n-Propyl Acetate Propyl Acetone | A X X | | | X X X X | X X X X | X B X X | A C A | - - - | _ A _ |
| Piperidine Pitch (Pine Tar) Plating Solution—Antimony Plating Solution—Arsenic Plating Solution—Brass | X X B B | X - - | C A — | X - - | X A — | X B — | X - - | X B — | | Propyl Alcohol Propyl Aldehyde Propyl Chloride Propyl Cyanide Propyl Ethylene | A C X X | 11111 | A X B | B X X C | B X X C | <u>A</u> | В — А X | * X X — | A |
| Plating Solution—Cadmium Plating Solution—Chrome Plating Solution—Copper Plating Solution—Gold Plating Solution—Iron | A BBB | | | 8 - A | B — — — A | B - - | | C | | Propyl Formic Acid Propyl Nitrate Propylene Propylene Aldehyde Propylene Chloride | X | 11111 | CAXB | <u>X</u> X X | <u>X</u> X X | $\frac{x}{x}$ | — Х Х | C X X | |



| | NR | SBR | FPM | NBR | NBR II | CR | EPDM | сѕм | XLPE | | | NR | SBR | FPM | NBR | NBR II | CR | EPDM | сѕм | XLPE |
|--|-----------------------|--------------------|------------------|------------------|-----------------------|-----------------------|------------------|-----------------------|--------------------|----------------------------|--|-----------------------|------------------|------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|--------------|
| Propylene Diamine Propylene Dichloride Propylene Glycol Propylene Oxide Protochloride | B X A A | = = = | B A — | B X A | B X A — | X 8 | X A B | C X A X | _ _ | Sea S | Water ndary Butyl Acetate | X A A X | <u>×</u> | A A A | X A B A | X A B A | X A B A | C A A A | X A A B | _ _ A |
| Prussic Acid Purin Wood Pint Spry 10% Purple Salt Pyracetic Acid Pyranol | B X C X | = | A C A A | B X B C A | B X B C A | C X C X | В — В X | A | _ _ | Sewa Sewa Shale | ran NP-10 ige irage e Naptha Alvania Grease #2 | ACCXX | | — A A A | — A A A | — A A A | — A B B | — В В Х | A A X | |
| Pyranol 1467 Pyranol 1476 Pydraul F-9 Pydraul 10E.29ELT.30E.50E.65E.90E Pydraul 115E | | | A A A | A X X | A X X X | C B X X | X X B B | | A A A A | Shell Shell Shell | Carnea 19, 29 Diala, Iris 905 Iris 3XF Mine Fluid Iris Tellus #27, #33 Iris UMF | ×××× | X X X X | A A A A | A A A A | A A A A | X B B B | X X X X | X X B X | = |
| Pydraul 230E, 312C, 540C Pyrene Pyrex Pyridine Pyridine Oil | X X X | <u>x</u> | A A C X | X C C X X | X C X X | X X X — | X X B | X X X | A - A | Shell Shell Sher | Lo Hydrax 27, 29 Macoma DD wood Oil an's Gas | X X X C | × × — | A C A A | A A X A | A X A A | B B X B | X X X C | X X X X B | _ A _ |
| Pyrite Pyroacetic Ether Pyroacetic Spirit Pyrogallolcarboxylic Acid Pyrogard 42,43,53,55 | A X B A X | | A X A A | A X X X | A X X X | XCCX | — A B A | A B B X | 11111 | Silica Silica Silica | t Spirit ate Esters ate of Soda ofluoric Acid one Greases | A X A A B | | B A A A | A A A B A | A A B A | B B A B A | A X A B A | A A A A | 1111 |
| Pyrogard C, D Pyroligneous Acid Pyrolineous Acid Pyroligneous Spirit Pyrolube | X X A X | × - x | A X C A | A X A X | А Х А Х | В Х А Х | Х В В В | X X B A X | | Silve Silve Sincl | one Oils r Cyanide r Nitrate air Opelene CX-EP-Lube y Solve B,C,E | C A A X | | A A C | A B A | A B A | C A B A | A A X | A A B | A A |
| Pyromuccic Aldehyde Pyroxlic Spirit Pyrrole Quatemary Ammonium Salt Quicklime | XACAA | | CCA | XAXAA | X A X A | X | B C A | | 11111 | Skýc Skyc Slaki | Iraul 500 Iraul 7000 Iraul Hydraulic Fluid ed Lime Solutions | X X A B | | C C B A A | X X A A | X X A A | X X A B | B A C A A | X X X B A | |
| Quicksilver Quinol Quenching Oil Radiation Rape Oil | A B B X | | AС ВА | ACABB | A C A B B | A X B B B | A CA | A A B B B | A | Soco Soco Soda | ny Mobil Type A ny Vacuum AMV-AC 781 ny Vacuum PD-959B I I Alum | XXXA | ××× | A A A A | A A A A | 4444 | B B B A A | X X A A | X X B A A | |
| Rapeseed Oil Raw Linseed Oil Red Line 100 Red Oil Red Potassium Chromate | X X X X | | A A A A | B A A B | B A A B | B B C X | A B X B | 8 8 8 | 1111 | Soda Soda Soda | Ash — Baking — Caustic — Lime — Niter (Nitre) | A A A B | | A A B B | A A B B C | A A B C | A A B B | A A A A | A A B B A | A _ _ |
| Retinol Rhigolene Richfield "A" 100% Richfield "D" 33% Ricinus Oil (Racinine) | X X B | = = | A C C A | A C B A | A C B A | A B X B A | X X X B | B B X A | — A A | Soda Soda Sodi | n — Saltpeter n — Washing n um Acetate um Acid Carbonate | B A B C A | | A X A | C A B C A | C A B C A | B A B B | A A A | A A A | _ _ A |
| Rock Salt Roman Vitroil Rosin Oil Rotenone & H20 Rum | A C A A | = = | A A A B | В А А А | B A A A | A A A A | A A A | A B A | _ A _ | Sodi Sodi Sodi | um Acid Sulfate um Alum um Aluminate um Aluminum Sulfate um Arsenate | A A A A | | — A A | B A A | B A A | A A A | A A | A A A | = |
| RJ-1 (MIL-F-25558),RP-1 (MIL-R-2557:) Saccharose Saccharum-Amylaceum Saccharum Solutions SAE #10 0ii | X A B A X | <u>×</u> _ _ | A A A A | A A B A A | A A B A | B A B A B | X A A C | B A A C | 1 1 1 | Sodi Sodi Sodi | um Benzoate um Bicarbonate um Bichromate um Bisulfate um Bisulfite | A A X A | | — A A A | — — — A | — — — — A | — В А | — A A A | A B A A | |
| Sal Ammoniac Sal Chalybdis Sal Soda Sal Tarfari Sal Volatile | A A A A | = | A A A A | A A A X | A A A X | A A A B | A A A A | A A A B | | Sodi Sodi Sodi | um Bisulphate um Borate um Bromides um Carbonate CarbAnhydrous | A A A A | | A A A | A A A | A A A | A A A | A A A | A A A A | A — A |
| Salicylic Acid Salimiak (Salmiac) Saliter (Salitre) Salt Salt Cake | A B A A | = = | A A A A | XACAA | X A C A | X A B A | A A A A | A A A A | | Sodi Sodi Sodi | CarbHydrated um Chlorate um Chloride um Chromate um Cyanide | A A A A | | A A A | A A A | A A A | A B A A | A A A | A A C A | — A A |
| Salt of Lemery Salt of Tartar Salt of Vitriol Salt Water Saltpeter-Ammon, Nitrate | A A A A | = | A A A A | A A B A | A A B A | A A B A | A A A A | A A A A | - - - | Sodii Sodii Sodii | um Dichromate um Dimetaborate um Dioxide um Diphosphate um Disulfite | X A B A B | | A A — | B B A | B B A A | В А В В | A A B — | B A A | <u>A</u> |
| Saltpeter-Calc. Nitrate Saltpeter-Potas. Nitrate Saltpeter-Sodium Nitrate Sand Acid Sanitisizer 160 (Monsanto) | A B A X | = = = | A A A B | A C B | A C B | A B B | A A B A | A A A | | Sodi Sodi Sodi | um Fluoaluminate 10% um Fluoride um Hexmetaphosphate um Hydrate um Hydrochlorite | A A A C | | A A B A | A B C C | A A B C C | A A B B C | A A A B | A — B A | A A — |

| | NR | SBR | FPM | NBR | NBR II | CR | EPDM | CSM | XLPE |
|---|-----------------------|------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|------------------|
| Sodium Hydrogen Carbonate Sodium Hydrogen Sulfate Sodium Hydroxide Sodium Hypochloride Sodium Hypochloride — 5% | A A C C | _ _ _ _ | A A B A | A C X C | A C X C | A A B C C | A A C B | A B A | — A A |
| Sodium Hypochlorite — 20% Sodium Hyposulfite Sodium Iodine Sod. Metabor. PeroxHydr. Sodium Metaphosphate | X | | A A A | X A A B | X A A B | X A A C | C A A | A A — B | A — — A |
| Sodium Nitrate Sodium Nitrite Sodium Perborate Sodium Peroxide Sodium Phosphates | B B B A | _ _ _ _ | A A A A | C B B B | C B B B | B A B B | A A B A | A A B A | A A A A |
| Sodium Pyroborate Sodium Salts Sodium Sesquicarbonate Sodium Silicate Sulfate Sodium Silicates | A A A A | _ _ _ _ | A - - A | В — А А | B — A A | A A A A | A — — A | A A — A | _ A _ _ |
| Sodium Stannic Chloride Sodium Subsulfite Sodium Sulfates Sodium Sulfide Sodium Sulfites | A A A A | _ _ _ | — A A A | B A A A | B A A A | X A A A | — A A A | — A A A | _ _ _ _ |
| Sodium Superoxide Sodium Tetraborate Sodium Thiosulfate Sodium Triphosphates Sodium Tripolyphosphate | B A A A | = | A A A | B A A A | B A A A | B A A A | B A A | A A — | _ A _ |
| Solene Soluble Glass Solvasol #1, 2, 3 Solvasol #73 Solvasol #74 | X A — | _ _ _ _ | A C C C | A A C X | A A C X | B A — | X A — | X A — | _ _ _ |
| Soya Oil (Soy Oil) Soybean Oil Spirit Spirits of Turpentine Spirits of Vinegar | X X A X B | _ _ _ _ | A A B A C | A A A C | A A A C | B B A C B | B B A X A | A A A X B | _ A _ _ |
| Spirits of Wine Spry SR6 Fuel SR10 Fuel Standard Oil Mobil Lube GX90EP | A X X X | | B A A A | A A B A | A A B A | A B X X B | A B X X | A X X X B | _ _ _ _ |
| Stannic Chloride Stannic Sulfide Stannous Chloride Stannous Sulfide Starch Syrup (Sugar) | A A A B | = | A A A | A A A B | A A A B | A A B | В В А | A A A A | A A — |
| Stauffer 7700 Steam, to 225°F Steam, 225° to 300°F Steam, over 300°F Stearic Acid | X C X X | <u>x</u> | A X X X A | B C X A | B C X X | X C X B | X A C B | X B C X C | — A A A |
| Stoddard Solvent Stripper S.A. Styrene Sublimed White Lead Sucrose Solution | X X X B A | _ _ _ | A A A | A X B A | A X B A | C X X A | $\frac{X}{X}$ | $\frac{x}{x}$ | A A — |
| Sugar of Lead Sug. LiqCane.Beet & Maple Sulfamic Acid Sulfite Cellulose Liquors Sulfitic Liquors | B A B B B | _ _ _ | X A A A | B A B A | B A B A | A A A A | A A B B | A A B A | _ _ _ _ |
| Sulfunic Acid Sulfur Sulfur — 250°F Sulfur Chloride Sulfur Dioxide | X C X C | = | X A B A | X B C C | Х В С С | B X C C | — A A X A | C A C A | A A X A |
| Sulfur Diox1% at 100°F Sulfur Dioxide — Liquid Sulfur Hexafluoride Sulfur Monochloride Sulfur Subchloride | — В X X | = | A A A A | XBCC | X B C C | A A B C C | A B A X | — A A A | _ _ _ |
| Sulfur Trioxide, Dry Sulfurated Lime Sulfuretted Hydrogen Sulfuric Acid — 10%, 9BE Sulfuric Acid — 25% | X C A B | | A B A | C A X B C | C A X B C | C B C A B | C A A B | B C A | A — A A |

| | NR | SBR | FPM | NBR | NBR II | CR | EPDM | CSM | XLPE |
|--|------------------|------------------|-----------------------|-----------------------|-----------------------|-----------------------|-------------------|----------------------------------|------------------|
| Sulfuric Acid — 50%, 41BE Sulfuric Acid — 60%, 48BE Sulfuric Acid — 75%, 58BE Sulfuric Acid — 95%, 66BE Sulfuric Acid — 100% | B C X X | - | A A A A B | C X X X | CXXX | B C X X | BBCCX | AABCC | A A A X |
| Sulfuric Acid — conc. Sulfuric Acid — Dilute Sulfuric Acid — Fuming Sulfuric Acid — Oleum Sulfuric Ether | X A X X | _ _ _ _ | A A B X | X B X B | X B X B | X X X X | CAXX | CACCB | X X X — |
| Sulfurous Acid — 10% Sulfurous Acid — 10% to 75% Sulfurous Acid — 100% Sulfurous Acid Anhydride Sulfurous Oxychloride | B B C X | = = | A A A — | XXX | X X C X | X X X | 00 | A A A A | |
| Sulfite Liquors Summer Oil Sunoco SAE 10 Sunoco #3661 Sunoco All Purpose Grease | B X X X | | 4444 | 4444 | 4444 | A A B B B | В — X X X | A B B B | — — — |
| Sunsate Super Shell Gas Superphosphoric Acid Swan Finch EP Lube Swan Finch Hypoid-90 | X X X | × × × | A A A B | A | A A A A | B X 8 | X X X | В Х Х | - |
| Sweet Birch Oil Sweet Oil Syrup TT-N-95a TT-N-97B | X X X X | | BA AA | X B A A B | X B A A B | X B A C C | CA XC | 00 m | _ _ _ |
| TT-I-735b TT-S-735 Type I TT-S-735 Type II, III TT-S-735 Type IV TT-S-735 Type V, VI | A X X | A X X | A A A A | A A A A | A A A A | B C A B | A X X X | B B C A B | |
| TT-T-656b Table Salt Tall Oil Talloi Tallow | X A X X | <u>x</u> | X A A A | X A A A | X A A A A | X A B B | A X X A | XACCC | |
| Tan Tannin Acid Tannin Tanning Liquors Tanning Solutions | A A A B | = | A A A | CCCAA | CCCAA | A A A A | 000 | A A B | _ _ _ _ |
| Tar (Bituminous) Tar (Camphor) Tartaric Acid Taxaphene 12% T.C.A. | X X A X | = | A A — | 8 8 8 X | B X B B X | C X C B X | X X B — | C X A X | X A — |
| T.C.P. T.E.A. Terpene Terpineol (Terpilenol) Tertiary Butyl Alcohol | C B X A | | B A A B | X B C C A | VOOGX | CXXXA | A X B A | C X X A | 1111 |
| Tertiary Butyl Catechol p-Tertiary Butyl Catechol Tertiary Butyl Mercaptan Tetrabromoethane Tetrabromomethane | C C X X | = | A A A | X X X X | X X X | B X X X | <u>В</u> <u>X</u> | <u>В</u> <u>X</u> <u>—</u> | |
| Tetrabutyl Titanate Tetrachlorobenzene Tetrachlorodifluoroethane Tetrachlorodifluoromethane Tetrachloroethane | B X X X | _ X X | A B — A | B X X X | B X X X | A X X | В — — X | A X — X | _ A _ |
| Tetrachloroethylene Tetrachloroethane Tetrachloronapthalene Tetradecanol Tetraethyl Lead | X X X A | × - - | A A B B A | X C X A B | X C X A B | X - X | X - - X | X X X X | A A |
| Tetraethyl Orthsilicate Tetraethylene Glycol Tetrafluoromethane Tetrahydrofuran Tetrahydronapthalene | X A X X | | — — X A | A X X | A X X X | A X C X | - BCX | A X X | _ _ A |
| Tetralin Tetrane Tetrol Texaco 3450 Gear Oil Texaco Capella A & AA | X X X X | _ _ X | A C A A | X A X B | X A X B B | X B X X B | X C X X | X X X | _ _ _ _ |

| | NR | SBR | FPM | NBR | NBR II | CR | EPDM | сѕм | XLPE |]] | | NR | SBR | FPM | NBR | NBR II | CR | EPDM | сѕм | XLPE |
|--|-----------------------|------------------|------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|-------------|-----|--|-----------------------|------------------|------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|------------------|
| Texaco Meropa #3 Texaco Regal B Texaco Uni-Temp Grease Texamatic A Transmiss. Oil Texamatic 1581 Fluid | X X X X | X X X X | A A A A | X A A | X X A A | B X B B | X X X X | X X X X | | | Turpentine Turpentine Substitute Turps Two Four D with 10% Fuel Oil Type I Fuel (MIL-S-3136) | X X X X | _ _ _ x | A A A | A A A | A X A A | C X X A B | <u>X</u> X X | х - х - в | A — A |
| Texamatic 3401 Fluid Texamatic 3525,3528 Fluid Texas 1500 Oil Thenardite Theta Octadecenoic Acid | X X A X | X X — | A A A | A A A X | A A A X | B B B A B | X X A | X X A | | | Type II Fuel (MIL-S-3136) Type III Fuel (MIL-S-3136) Ucon Hydrolube Oils Ucon Lubricants LB-65, LB-135 Ucon Lubric. LB-285, LB-300 | X X A A | X X A | A A A A | B A A A | B A A A | X B A | X X A | X X A | — A A |
| T.H.F. Thioethyl Alcohol Thiokol TP90B Thiokol TP95 Thionyl Chloride | X - X | _ x x | X B A A | X X X X | X X X X | — Х В В Х | — X A X | X B B | | - | Ucon Lubric. LB-625, LB1145 Ucon Lubr. 50-HB55, HB100 Ucon Lubr. 50-HB260, HB660 Ucon Lubricant 50-HB5100 Ucon Oil LB-385, LB-400X | A A A | A A A A | A A A A | A A A A | A A A A | A A A A | A A A A | A A A A A | A A A A |
| Thiophene (Thiophen) Tidewater Oil-Beedol Tidew. Multigear 140EP Lube Tin Bichloride Tin Chloride | X X X A | - x - | C A A A | X A A A | X A A A | X B B A | X X B B | — X B A | | | Ucon Oil 50 — HB-280X U.D.M.H. Undecanol Univis 40, Hydraulic Fluid Univolt #35, Mineral Oil | A X X | A - X X | A X B A | A C A A | A C A A | A B B | A A X | A A B X | A - - |
| Tin Crystals Tin Dichloride Tin Protochloride Tin Salts Tin Tetrachloride | A A A A | 11111 | A A A | A A A | A A A A | A A A A | B B B | A A A A | | | Unslaked Lime Unsym. Dimethyl Hydrazine Uran Urea VV-B-680 | A B A B | 1 | | A C B B B | A C B B | A B B B B | A — — A | A A A B | _ A A |
| Tincal (Tinkal) Titanium Tetrachloride T.N.T. Tollet Vinegar Toluene | A X X B X | 11111 | AACAA | BCXCC | BCXCC | A X A B X | A X A X | AXBBX | | | VV-G-632 VV-G-671c VV-H-910 VV-I-530a VV-K-211d | X B X | 11111 | A A A A | A A C A A | A C A | AABBC | X X X X | AABBC | |
| Toluene Diisocyanate Toluidine (Toluidin) Tolune Trichloride Toluol (Toluole) Toxaphene 12% | x x x | _ _ _ x | B B A | X X C B | X X C B | Х — Х В | AX | <u>x</u> | A A | | VV-K-220a VV-L-751b VV-L-800 VV-L-8206 VV-L-825a, Type I | X X X X | - X X X | A A A A | A B A A | A B A A | B | X X X X | ССВВА | |
| Transformer Oil (PCB) Transmission Fluid Type A Triacetin Triammonium Phosphate Triaryl Phosphate | X X B A X | 1111 | A C A A | B A A X | B A A X | C C A A C | X X A A | B C B A C | A | | VV-L-825a, Type II VV-L-825a, Type III VV-0-526 VV-P-216a VV-P-236 | X X X X | X X X X | A A A A | A B A A B | A B A A B | A B A B B | X X X X | ACABC | |
| Tributoxy Ethyl Phosphate Tributyl Amine Tributyl Mercaptan Tributyl Phosphate Trichloracetic Acid | B B X C | | B A X B | X B X C | X B X X C | X X X B | A X C B | X C X C B | | | Valeric Acid Valerone Varnish Vegetable Oil Versilube, F44, F50 | A X X C | | X A A | X B A A | X X B A | X X C B C | A B X A | X C B A | _ A A |
| Trichlorobenzenes Trichloroethane Trichloroethylene Trichloromethane Trichloromonofluoromethane | X X X X | 1111 | 8 A A | X X X X | X X X X | X X X X | | X X X | A A | | Vinegar Vinegar Naptha Vinegar Salts Vinyl Acetate Vinyl Benzene | B X B X X | 11111 | A X X A | C X B X | C X B X | 8 X B — | A B A — | BXACX | A |
| Trichloropropane Trichlorotoluene Trichlorotrifluoroethane Tricresyl Phosphate Tridecamol | X X C A | | B - B B | X X X A | X X X A | | _ _ A _ | X CA | A A | | Vinyl Chloride Vinyl Cyanide Vinyl Ether Vinyl Oxide Vinyl Toluene | C B X X | 1111 | A X X A | X X B B | X X B X | X B — | C X — | X C B B X | A - - |
| Triethanol Amine Triethyl Aluminum Triethyl Amine Triethyl Borane Triethylene Glycol | B X B X A | 11111 | B B A A | B X A X A | B X A X A | B X B X | B | A A | 4 | | Vinyl Trichloride Vinylene Chloride Vitriol, Oil of V.M. & P. Naptha Wagner 218 Fluid | X X X — | 11111 | A B A X | XXXAC | X X A C | XXXBA | BCXA | XXCXB | 11111 |
| Trifluorovinyl Chloride Trihydroxybenzoic Acid Trihydroxyethyl Amine Trimethyl Methane Trimethyl Pentane | X A C X | | — A A A | X B A | X X B A A | | - B - X | — В — Х В | 11111 | | Walnut Oil Washing Soda Water — Acid Mine Water-Distill., Lab,Ret.Cond. Water, Fresh | X A A A | 11111 | A A A A | A A A A | A A A A | B A C C B | _ A A A | 4444 | |
| Trimethylene Glycol Trinidad Pitch Trinitrophenol Trinitrotoluene Trioctyl Phosphate | A C X | 1111 | A A C B | A C X X | A C X | B C A X | A X B X A | A B A B X | 1111 | | Water, Seawater-River Water Water Glass Water Proofing Salt Wax Wax Distillate | A A X | 11111 | A - - | B A B A A | B A B A | 8 A B A B | A | 44 4 | |
| Triolein Triphenyl Phosphate Tripolyphosphate Trisodium Phosphate Tritolylphosphate | X X A C | 1111 | C A B | B X X A | B X X A X | C X A C | — — A A | CAC | | | Wemco — C Whiskey White Caustic White Copperas White Lead Sulfate | X A A A | <u>x</u> | A B A A | А В В А В | A 8 8 A B | B A B A A | X A A | X A B A A | |
| Trotyl Tung Oil Turbine Oil Turb.Oil #15 (MIL-L-7808A) Turbo Oil #35 | X X X X | _ _ X X | C B A A | X A B B | X A B A | A B B X B | X C X X | B B X X | A A — | | White Liquor White Oil White Pine Oil White Vitroil Whiting | A X A A | _ _ _ _ | A A A | A B A A | A B A A | A B X A | A X X A A | A X A A | _ _ _ _ |

| | NR | SBR | FPM | NBR | NBR II | CR | EPDM | CSM | XLPE |
|---|-----------------------|-----------------------|------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|------------------|
| Wines Wintergreen Oil Wolmer Salts Wood Alcohol Wood Naptha | A X A | A A A | вв СС | A X A | A X A A | AXAAA | A C B B | A — A | <u>A</u> — |
| Wood Oil Wood Spirit Wood Tar Wood Vinegar Wood Oil | X A X A B | <u>x</u> | B C A | A A B C A | A A B C A | B A X C A | C B X B | B A X A | |
| Xenon Xylene Xylidine's (Xylidin) Xylidines, Mixed Xylol | A X X X | A X X X | AACCA | A C X C | ACXXC | A X X X | A X C A X | A X X | _ _ _ |
| Xylol Stoddard Solvent Zala Zeolite (Zeolitic) Zinc Acetate Zinc Butter | XABAB | B x | 44404 | X B C C B | хвссв | XACCB | 4444 | XAABA | |
| Zinc Carbonate Zinc Chloride Zinc Chromate Zinc Sulfate Zinc Vitriol | A B A A | A B | 44 44 | A B A A | A B A A | B A A | A A A | AACAA | A A |
| Zirlite MIL-A-6091 MIL-A-8243B MIL-C-4339C MIL-C-5545C | A A B X X | AAXX | CABAA | A B A B | A B A A B | AABXC | A A A X B | B A B X C | |
| MIL-C-6529C MIL-C-8188C MIL-F-9500 MIL-F-5566 MIL-F-5602 | XXAAX | X A B X | А В А А | B B A B | 8 B A B A | B X A B B | X B A B X | C X A X B | |
| MIL-F-7024A MIL-F-16884 MIL-F-16929A MIL-F-17111 MIL-F-19605 | X X X | X X X X | A A A A | A A A A | 4444 | XCCBC | X X X X | BCCXC | |
| MIL-F-25172 MIL-F-25524A MIL-F-25554B MIL-F-25676C MIL-F-25656B | X X X X | X X X X | A A A A | A A A A | A A A A | C C B C X | X X X X | ССВСХ | |
| MIL-G-2108 MIL-G-3278 MIL-G-4343B MIL-G-5572 MIL-G-7118A | X X X X | X X X X | A A A A | A B B A B | A B B A B | A X B X C | X X C X | A X B X C | |
| MIL-G-7187 MIL-G-7421A MIL-G-7711A MIL-G-10924B MIL-G-15793 | X X X X | X X X X | A A A A | A B A A | A B A A A | X C X C | X X X X | X C X B C | |
| MIL-G-18709A MIL-G-21568A MIL-G-23827A MIL-G-25013D MIL-G-25537A | X B X X | X A X X | A A A A | A A A A | A A A A | A A C B B | X A X X | A A C B B | |
| MIL-G-25760A MIL-G-27343 MIL-G-27617 MIL-H-5559A MIL-H-5606B | X A B X | X A B A X | A A B A | B A X A | B A X A | C A B B | X A A X | C A B B | |
| MIL-H-6083C MIL-H-7083 MIL-H-7644 MIL-H-8446B MIL-H-13862 | X B X X | X B A X | A B A A | A A B B | A A B B A | B B B B | X A A X | B B B | |
| MIL-H-13866A MIL-H-13910B MIL-H-13919A MIL-H-19457B MIL-H-22072 | X B X X B | X A X X A | A A X B | A B A X A | A B A X A | B B B X B | X A X A | B B B X B | _ _ _ _ |

| | NR | SBR | FPM | NBR | NBR II | CR | EPDM | сѕм | XLPE |
|--|------------------|-----------------------|------------------|-----------------------|-----------------------|-----------------------|------------------|-----------------------|-------------|
| MIL-H-22251 MIL-H-25598 MIL-H-27601A MIL-H-46001A MIL-H-46004A | x x x x | B X X X | A A A A | B A B A | B A B A A | B B B A B | A X X X | B B C A B | |
| MIL-H-81019B MIL-H-83282 MIL-I-8660B MIL-I-27686D MIL-J-5161F | X X A B X | XXAAX | A A B A | A A A B | A A A B | B B A B X | X X A X | В В А В Х | |
| MIL-J-5624G, JP-3 MIL-J-5624G, JP-4 MIL-J-5624G, JP-5 MIL-L-644B MIL-L-2104B | XXXCX | XXXCX | A A A A | A A A A | A A A A | X X C B | X X C X | X X C C | |
| MIL-L-2105B MIL-L-3150A MIL-L-3503 MIL-L-3545B MIL-L-5020A | X X X X | X X X X | A A A A | A A A B A | A A B A | A B B B B | X X X X | A B B C C | |
| MIL-L-6081C MIL-L-6082C MIL-L-6085A MIL-L-6086B MIL-L-6387A | X X X | X X X | A A A A | A A B A B | А А В А В | B B X A X | X X X | B B X A X | |
| MIL-L-7645 MIL-L-7808F MIL-L-7870A MIL-L-8383B MIL-L-9000F | X X X X | X X X X | A A A A | B B A A | B B A A A | B X B A B | X X X X | C X A C | |
| MIL-L-9236B MIL-L-10295A MIL-L-10324A MIL-L-11734B MIL-L-14107B | X X X X | X X X X | A A A A | B A A C | B A A C | X B C A | X X X X | X B C | |
| MIL-L-15016 MIL-L-15017 MIL-L-15018B MIL-L-15019C MIL-L-15719A | X X X C | X X X B | A A A A | A A A B | A A A B | B B A A B | X X X B | B B A B | |
| MIL-L-16958A MIL-L-17331D MIL-L-17353A MIL-L-17672B MIL-L-18486A | X X X X | X X X X | A A A A | A A A A | A A A A A | B B C A | X X X | B B C A A | |
| MIL-L-19701 MIL-L-21260 MIL-L-22396 MIL-L-23699A MIL-L-25336B | X X X X | X X X X | A A A A | A A B A | A A B A | C B A C C | X X X X | C B A C C | |
| MIL-L-25681C MIL-L-25968 MIL-L-26087A MIL-L-27694A MIL-L-46000A | B X A X | B X A X | A A A A | B A A A | B A A A | B C A A C | A X X X | B C A C | |
| MIL-L-46002 MIL-0-11773 MIL-P-12098 MIL-P-27402 MIL-P-46046A | Х 8 В | X X A B A | A A A A A | A A B B B | A A B B B | A C B B B | X X A A | A C B B B | |
| MIL-S-3136B, Type I Fuel MIL-S-3136B, Type II, Fu MIL-S-3136B, Type III, Fu MIL-S-3136B, Type IV MIL-S-3136B, Type V | X X X X | X X X X | A A A A | A B B A A | A B B A A | B X X A B | X X X X | C X X A B | |
| MIL-S-3136B, Type VI MIL-S-3136B, Type VII MIL-S-81087 MIL-T-9188B | X X A X | X X A X | A A X | A A A X | A A A X | X C A X | X X A | X C A X | _ _ _ |

Corrosion Resistance of Coupling Materials RATINGS: 1. Excellent 2. Good 3. Fair or conditional X. Not satisfactory

NOTE: No rating indicates no data available.

| AGENT | MALL. IRON / STEEL | BRASS | BRONZE | ALUMINUM | GLASŠ | STAINLESS 410, 416, 430 | 302, 303, 304, 308 | 316 | MONEL | AGENT | MALL. IRON / STEEL | BRASS | BRONZE | ALUMINUM | GLASŜ | STAINLESS 410, 416, 430 | 302. 303, 304, 308 | 316 | MONEL |
|---|--------------------|--|---|--------------------------------------|-------|---|--------------------|---|---|--|--|--|--------|---|-------|---|--------------------|--|---|
| Acetate, Solvents, Crude Acetate, Solvents, Pure Acetic Acid Acetic Acid Vapros Acetic Anhydride Acetone Acetylene Alcohols Aluminum Sulfate Alums Ammonium Gas Ammonium Hydroxide Ammonium Hydroxide Ammonium Nitrate Ammon. Phos, (Ammoniacal) Ammon. Phosphate (Neutral) Ammonium Sulfate Asphalt Beer Beet Sugar Liquors Benzol Benzine Borax Boric Acid Butane, Butylene Butadiene Calcium Bisulfate Calcium Hypochlorite Cane Sugar Liquors Carbon Dioxide (Dry) Car. Diox. (Wet & Aqueous Sol) Carbon Disulfide Carbon Tetrachloride Chlorine (Dry) Chorine (Wet) Chromic Acid Citric Acid Coke Oven Gas Copper Sulfate Core Oils Creosote Ethers Ethylene Glycol Ferric Chloride Ferric Sulfate Formaldehyde Formic Acid Freon Furfural Gasoline (Sour) Gasoline (Refined) Gelatin Glucose Glue | XX3111XX1111 | 31 X X X 1 2 2 3 3 X 3 X X X X 3 3 3 2 2 2 2 1 1 1 3 1 1 X 3 2 1 3 3 1 2 X X 3 3 X X X X 3 3 3 2 2 2 2 1 1 1 3 1 1 X 3 2 1 3 3 1 2 X X 3 3 X X X X 3 3 3 2 2 2 2 1 1 1 3 1 1 X 3 2 1 3 3 1 2 X X 3 3 X X X X 3 3 3 2 2 2 2 1 1 1 3 1 1 X 3 2 1 3 3 1 2 X X 3 3 X X X X 3 3 3 2 2 2 2 1 1 1 3 1 1 X 3 2 1 3 3 1 2 X X 3 3 X X X X 3 3 3 2 2 2 2 1 1 1 3 1 1 X 3 2 1 3 3 1 2 X X 3 3 X X X X 3 3 3 2 2 2 2 1 1 1 3 1 1 X 3 2 1 3 3 1 2 X X X 3 3 3 X X X X 3 3 3 2 2 2 2 1 1 1 3 1 1 X 3 2 1 3 3 1 2 X X 3 3 X X X X 3 3 3 3 2 2 2 2 1 1 1 3 1 1 X 3 2 1 3 3 1 2 X X 3 3 X X X X 3 3 3 3 2 2 2 2 1 1 1 3 1 1 X 3 2 1 3 3 1 2 X X 3 3 3 X X X X 3 3 3 3 2 2 2 2 1 1 1 3 1 1 X 3 2 1 3 3 1 2 X X 3 3 3 X X X X 3 3 3 3 2 2 2 2 2 1 1 1 3 1 1 X 3 2 1 3 3 1 2 X X 3 3 3 X X X X 3 3 3 3 2 2 X X 3 3 X X X X | 1 1 3 2 3 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 | NNINNT 2311111331122 1111211 | SSP30 | 21XXX1111X31111332X2111311XX212212X3331111111X11X113111111X3X311231 | 303, | 916 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 | 2123212122X13322222111111111111123113322231111111X312111X31123311 | Magnesium Sulfate Mercuric Chloride Mercury Milk Molasses Natural Gas Nickel Chloride Nickel Sulfate Nitric Acid Oleic Acid Oxalic Acid Oxalic Acid Oxalic Acid Petroleum Oils (Sour) Petroleum Oils (Refined) Phosphoric Acid-25% Phosphoric Acid-25% Phosphoric Acid-25% Phosphoric Acid-50-85% Pricric Acid Potassium Chloride Potassium Chloride Potassium Sulfate Propane Rosin (Light) Shellac Sludge Acid Sodia Ash (Sodium Carbonate) Sodium Bisulfate Sodium Chloride Sodium Chloride Sodium Chloride Sodium Chloride Sodium Chloride Sodium Chloride Sodium Propane Sodium Sulfate Sod | 1312 1 1 3 X X 3 1 3 1 1 1 1 3 X X 3 1 3 1 1 1 1 | SSEE 2 X X 3 2 2 X 3 X 3 3 1 3 3 1 X X X X 3 X 2 1 2 X 2 X 2 1 3 3 X X X X 3 3 3 3 3 2 2 3 3 2 X X 3 X X X X | BRONZE | 3 X X 1 1 X X 3 1 1 1 1 1 3 X X 3 3 X 1 | | 1X1221X32231231XXXX231111111X11X311X2111 11X1111211X1XXX32X 21113113313 | 303, | 916 1311112121111111111111111111111111111 | 1 X 2 3 1 1 2 1 X 1 1 1 1 1 X 1 2 2 2 X 1 1 1 1 |
| Lime Sulfur Linseed Oil Magnesium Chloride Magnesium Hydroxide | 1 2 | X 1 3 2 | = | 1 X X | = | 2 3 1 | 1 1 2 1 | 1 1 1 1 | 1 1 1 | Wines | 3 | 2 1 X 3 | = | | = | 3 1 X 3 | 1 1 X 2 | 1 1 2 1 | 2 1 1 1 |

REPRINTED BY THE COURTESY OF R.M.A.